

## 2.0 PROJECT DESCRIPTION

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1 This section of the Environmental Impact Report (EIR) addresses and describes the  
2 history and details of the proposed Revised PRC 421 Recommissioning Project  
3 (Project) and is organized as follows. Section 2.1 presents a history of State Oil and  
4 Gas Lease PRC 421 (PRC 421) and the Project site and provides an overview of  
5 existing PRC 421 facilities and other oil production facilities in the Ellwood area. This  
6 area, located within and adjacent to the City of Goleta, Santa Barbara County,  
7 encompasses offshore and coastal areas between the Bacara Resort and Coal Oil  
8 Point, including onshore areas that extend almost to Hollister Avenue. Sections 2.2  
9 through 2.5, respectively, describe the Project, including: current conditions at the  
10 Project site; Project construction activities; proposed operation, maintenance, and  
11 safety controls; and the Project's proposed use of the Line 96 pipeline for oil  
12 transportation. Section 2.6 discusses decommissioning of Well 421-1 and removal of  
13 Pier 421-1. Section 2.7 concludes with a discussion on the eventual future  
14 decommissioning and abandonment of the PRC 421 lease as a whole.

### 15 2.1 PROJECT BACKGROUND

#### 16 2.1.1 PRC 421 Lease and Production History

17 The original oil and gas lease (Lease No. 89) was issued in 1929, terminated and  
18 renewed under PRC 421 in 1949, and subsequently reassigned several times with the  
19 last and current assignment to Venoco, Inc. (Venoco) in 1997 (see Table 2-1). The two  
20 existing PRC 421 piers, Pier 421-1 and Pier 421-2, are the last remaining production  
21 structures associated with the prolific oil development of the Ellwood Oil Field that  
22 occurred along the Ellwood Coast from the late 1920s to 1990s. The Ellwood Oil Field,  
23 which was discovered by Barnsdall Oil Company in 1928, is approximately 4 miles long  
24 and 0.5 mile wide, and trends east-west along the shoreline just south of the Sandpiper  
25 Golf Course. The immediate Project vicinity supported numerous onshore and offshore  
26 wells from the 1930s through the 1950s, along with substantial supporting infrastructure.  
27 Peak production from the entire Ellwood Oil Field reached nearly 49,000 barrels of oil  
28 per day (BOPD) in 1930.<sup>1</sup> Remnants of this infrastructure still exist today, including  
29 multiple capped wells, the old timber seawall which lines portions of the Ellwood Coast,  
30 and the surf zone production piers of PRC 421.

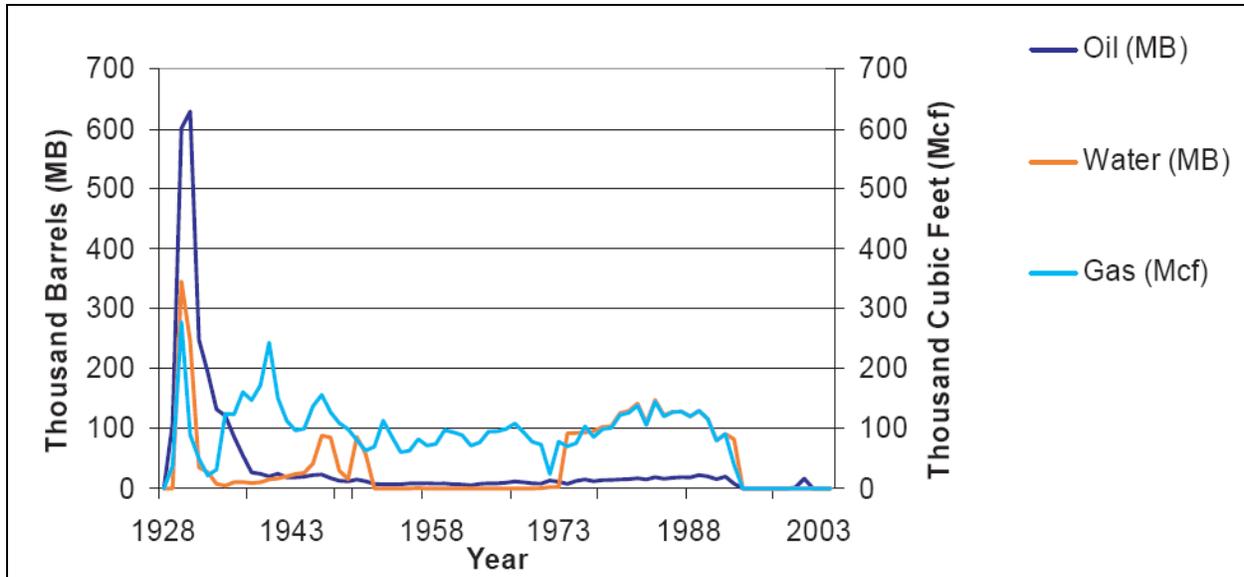
31 Construction of the PRC 421 piers began in 1928; Pier 421-1 was completed in  
32 November 1929 and Pier 421-2 was completed in April 1930. A total of nine wells were  
33 drilled within PRC 421 into the Vaqueros Reservoir (a portion of the Ellwood Oil Field),  
34 which is the source of oil produced from PRC 421 (CSLC 2006). Production peaked  
35 from the associated wells in 1931, at nearly 628,000 barrels of oil per year (Figure 2-1).

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<sup>1</sup> 1 barrel is equivalent in volume to 42 gallons.

**Table 2-1. PRC 421 Timeline**

<b>1928 to early 1940s</b>	<b>1928</b>	The Ellwood Oil Field is discovered by Barnsdall Oil Company. Construction of piers to develop the Field begins.
	<b>1929</b>	The Surveyor-General, the CSLC's predecessor agency, issues the original oil and gas lease, Lease No. 89, for what is now Lease PRC 421.
		From 1929 to early 1940s, the Ellwood Oil Field is developed by wells drilled from manmade piers; 74 wells are drilled on seven state oil and gas leases.
<b>1940s to 1993</b>		From 1940s to 1990s, 35 more wells are drilled on the remaining oil and gas leases for a total of 109 wells, all producing from Vaqueros sandstone formation in the Ellwood Field, including two wells in what is now Lease PRC 421.
	<b>1949</b>	The CSLC terminates Lease No. 89 and issues PRC 421 to Bankline Oil Company. PRC 421 continues the exclusive right to the lessee to produce oil and gas from the lease premises. In the years to follow, a series of lease assignments and corporate name changes occurs.
	<b>1959</b>	The CSLC extends the PRC 421 lease term to the existing lessee, Signal Oil and Gas Company, for <i>"five (5) years, and for so long thereafter as oil or gas is produced in paying quantities or the Lessee shall be conducting producing, drilling, deepening, repairing, redrilling, or other necessary lease or well maintenance operations on the leased lands."</i>
		By 1993, all but Wells 421-1 and 421-2 have become uneconomic to produce and are plugged, abandoned and their piers removed. Based on California Department of Conservation's Division of Oil, Gas, and Geothermal Resources (DOGGR) well records and knowledge of historical abandonment practices, many of the original 74 orphan wells were abandoned in ways that do not meet modern standards.
<b>1994 to date (PRC 421 is and remains shut-in)</b>	<b>1994</b>	The existing lessee, Mobil, shuts down operations in May after an onshore oil spill from the transportation pipeline. Mobil subsequently repairs the pipeline and remediates saturated soil affected by the spill. PRC 421 has remained shut-in since 1994, except for emergency purposes during a 10-month period in 2000-2001 (see below).
	<b>1997</b>	The CSLC reassigns Lease PRC 421 from Mobil to Venoco.
	<b>2000 to 2001</b>	A methane gas leak is detected at Well 421-1 and oil seepage is detected around the Well 421-2 wellhead. CSLC staff directs Venoco to obtain all necessary permits and conduct well repairs to eliminate any pollution or public safety risk. Entry into Wells 421-1 and 421-2 to conduct repairs, however, cannot commence safely until pressure, built up in the well bores since the wells were shut-in in 1994, is relieved. In order to relieve the pressure, a temporary pipeline is installed from the wells to the Ellwood Onshore Facility (EOF) to relieve well bore pressure. The period of pressure relief is about 10 months, during which approximately 17,000 barrels of oil flows from the well to the EOF.
	<b>2013 to 2014</b>	Venoco seeks CSLC authorization (Venoco 2013; Appendix G) to: <ol style="list-style-type: none"> <li>1) return PRC 421 to oil production from the existing Well 421-2; and</li> <li>2) process PRC 421 crude oil emulsion at the EOF.</li> </ol>



**Figure 2-1. Production History of PRC 421**

1 By the mid-1950s, more than half of the offshore wells in the Ellwood Oil Field were  
 2 plugged and abandoned. On PRC 421, all but two wells were plugged and abandoned.  
 3 The two that remained were Well 421-2, a producer, and Well 421-1, which was  
 4 converted in 1973 to receive injection of produced water. Ellwood area oil facilities  
 5 continued to be operated and developed, with active development occurring in the  
 6 Ellwood area into the 1990s. By the end of 1993, Well 421-2 became the only producing  
 7 well in the Ellwood Oil Field. Mobil Exploration and Producing, Inc. (Mobil) was the  
 8 lessee at that time, having acquired the lease from Atlantic Richfield Company (ARCO).  
 9 In 1997, Mobil sold the lease and the Ellwood facilities, including the piers, Ellwood  
 10 Marine Terminal (EMT), Ellwood Onshore Facility (EOF), and Platform Holly to Venoco,  
 11 now an independent oil and gas company.

12 The Ellwood Oil Field produces light “sweet”<sup>2</sup> oil that is low in sulfur and carbon dioxide  
 13 and that requires less processing to meet product specifications than the heavier oil  
 14 typically found in the South Ellwood Oil Field located further offshore, which requires  
 15 processing to remove hydrogen sulfide (H<sub>2</sub>S) and other impurities. The gravity of the oil  
 16 from Well 421-2 is 35° American Petroleum Institute (API).

17 Recent production information is only available for Well 421-2 since Well 421-1 has not  
 18 produced oil since 1972. During the latest five consecutive years of operation (1989 to  
 19 1993), Well 421-2 produced an average of 17,200 barrels of oil per year.

<sup>2</sup> Petroleum is considered “sweet” if it contains less than 0.5 percent sulfur.

1 **2.1.2 PRC 421 Spill and Repair History**

2 In 1994, PRC 421 was shut-in when the 6-inch pipeline extending from the PRC 421  
3 piers to Line 96 leaked, resulting in a release of approximately 170 barrels of oil  
4 underneath the 12<sup>th</sup> green at the Sandpiper Golf Course, near the coastal bluffs.<sup>3</sup> Mobil  
5 obtained an Emergency Permit (94-EMP-002) and a Final Development Plan (94-FDP-  
6 009) from Santa Barbara County for clean-up and repair of the pipeline. Oiled soil was  
7 excavated and the area cleaned up as part of the pipeline repair project.

8 In November 2000, during routine Santa Barbara County Air Pollution Control District  
9 (APCD) inspections, a methane gas leak was detected at Well 421-1 and Well 421-2  
10 experienced an oil leak induced by a fluid level check. Subsequent inspection noted the  
11 corroded condition of the well control and associated equipment occupying the piers  
12 and the potential for a release to the adjacent marine environment. Santa Barbara  
13 County approved specific corrective actions in an emergency permit (No. 00-EMP-006)  
14 on November 28, 2000, and the California Coastal Commission (CCC) and other  
15 agencies also issued emergency permits. Revisions to the 2000 County emergency  
16 permit (Revision RV01-03) authorized a series of major improvements and repairs in  
17 2001 to stabilize both wells on PRC 421. The County assessed environmental impacts  
18 of the repair project in a ND in 2001 (01-ND-34). The access road was resurfaced to  
19 permit heavy equipment access, riprap was installed to reinforce the old timber  
20 bulkhead seawall, and the piers supporting the two caissons were repaired and  
21 reinforced. Other activities included repairing the caissons, casings, and wellheads,  
22 installing subsurface safety valves in the wells, and removing all production equipment  
23 from the piers. Under the emergency permit, a temporary flowline was extended from  
24 the EOF to Well 421-2 to relieve wellhead pressure. The depressurization of Well 421-2  
25 resulted in the production of approximately 17,000 barrels of oil during the 10 months it  
26 flowed.<sup>4</sup> (See discussion on Vaqueros Reservoir Repressurization in Section 4.2,  
27 Safety.) Following the well stabilization project, the wells were re-idled.

28 On January 19, 2004, following a series of severe winter storms, a large section of the  
29 outer caisson wall of Pier 421-1 sheared off and fell into the surf below. In response to a  
30 CSLC directive and to protect the caisson from further deterioration, Venoco installed a  
31 new wall face on the ocean (south) side of the caisson with a small return on the adjacent  
32 east and west facing walls. Venoco also removed the fallen wall debris from the beach.  
33 Construction of the new wall was completed on December 22, 2004. Emergency permits  
34 were granted by the City of Goleta (04-EMP-001), U.S. Army Corps of Engineers

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<sup>3</sup> Line 96 at that time was a short segment connecting the EOF to the EMT, rather than the current Line 96 that extends from the EOF west to Las Flores Canyon.

<sup>4</sup> Records vary as to the exact amount of production during these activities. In the Project Description included in its original submittal package to the CSLC, Venoco (2005a) states that 18,279 barrels were pumped, while the CSLC described the quantity as 17,000 barrels in a memo prepared by CSLC engineering staff regarding well repressurization (refer to Appendix C).

1 (USACE) (200401576-JCM), and CCC (E-01-013-G) and the environmental impacts of  
2 this activity were assessed in a ND in 2006 (06-MND-01). The City of Goleta granted a  
3 follow-up permit (05-132-DP) in October 2006.

4 In November 2010, routine CSLC inspections revealed that the ocean side of the caisson  
5 structure at Pier 421-2 was also rapidly deteriorating due to continual wave and  
6 environmental action and was in need of immediate repair. In order to repair the caisson  
7 and protect it from further deterioration a new wall face was installed on the ocean side of  
8 the Pier 421-2 caisson in 2011, with a small extension of the wall onto the adjacent walls.  
9 The new repair wall is virtually identical to the repair wall installed on the Pier 421-1  
10 caisson in 2004. It consists of 15 steel piles installed in holes drilled 25 feet into the  
11 underlying bedrock. Precast concrete panels were installed between the steel piles to  
12 provide the new wall surface. Concrete was installed between the replacement wall and  
13 the existing caisson for additional strength and to solidify the structure. The majority of  
14 this work was completed from the existing caisson and pier structure. Access was  
15 required on the beach to excavate beach sand to assure clear access for drilling the pile  
16 holes, for concrete panel placement, and as needed to support the project. Emergency  
17 permits for the caisson repair work were granted by the City of Goleta (10-120-EMP),  
18 CCC (E-10-013-G), and USACE (2010-959-JWM).

19 In November 2011, the CSLC directed Venoco to remove all old pilings from Piers 421-  
20 1 and 421-2 that no longer provide structural support as they were becoming a threat to  
21 public safety. In February 2011, Venoco removed 72 redundant pilings from the piers.

22 In 2012, the Line 96 Modification Project to extend Line 96 from the EOF to the Plains  
23 All American Pipeline, L.P. (PAAPLP) Coastal Pipeline located west of Las Flores  
24 Canyon (LFC) was completed and became operational. Operation of the extended Line  
25 96 allowed cessation of barging activities and operations at the EMT.

### 26 **2.1.3 CSLC Lease Boundary and Regulatory Boundary Areas**

27 State Oil and Gas Lease PRC 421 is located in the surf zone off the Ellwood Coast, just  
28 south of Sandpiper Golf Course, southeast of the EOF, and 2,000 feet west of the  
29 Ellwood Mesa. The Bacara Resort is located approximately 3,700 feet west of the lease  
30 location. The lease area is offshore of the City of Goleta, extending from the surf zone  
31 at the two well locations offshore to a water depth of about 50 feet below Mean Lower  
32 Low Water (MLLW).

### 33 **2.1.4 Existing Infrastructure at PRC 421**

34 The primary facilities associated with PRC 421 occupy approximately 10,000 square  
35 feet of pier space and include two piers on State tide and submerged lands below the  
36 bluffs at the southern limit of Sandpiper Golf Course. The two piers, Pier 421-1 and Pier  
37 421-2, are approximately 325 feet apart and provide access and support for two wells

1 on separate concrete caissons: Well 421-1 (to be decommissioned and Pier 421-1 to be  
2 removed) and Well 421-2 (oil production). Currently, both PRC 421 wells are shut-in  
3 and equipped with subsurface safety valves and packers. Each steel-pile caisson is a  
4 concrete and sheet pile, sand-filled structure, approximately 68 feet wide, 42 feet deep,  
5 and 20 feet above mean sea level (msl).

6 An access road originating near the EOF provides access to the two shoreline piers at  
7 PRC 421. The access road extends from the EOF for 500 feet across Sandpiper Golf  
8 Course and then turns east and extends approximately 1,300 feet along the beach to  
9 the PRC 421 piers. An existing 6-inch pipeline connects PRC 421 to Line 96 (the oil line  
10 that historically connected the EOF to the EMT) at a tie-in located just outside of the  
11 EOF. Portions of the access road and the 6-inch pipeline are located within easements  
12 granted to Venoco by predecessors in the interest of the Sandpiper Golf Course and are  
13 located in the City of Goleta.

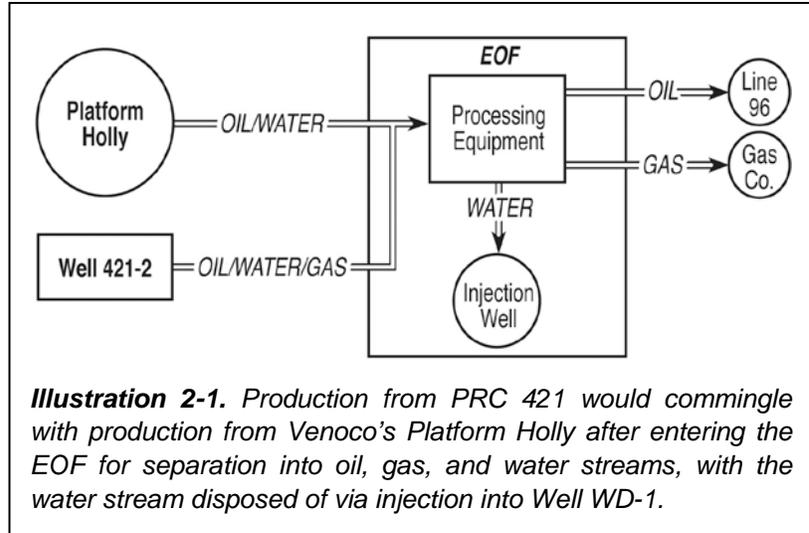
## 14 **2.2 PROPOSED PROJECT**

15 The CSLC is considering whether to approve Venoco's application to return PRC 421 to  
16 production after ongoing production was shut-in in 1994. If approved, the CSLC would  
17 authorize Venoco to resume production of the lease, which Venoco expects would  
18 commence in 2015 and continue for an estimated 20 years (until year 2035) depending  
19 upon production characteristics and Project economics. Other agencies, including the  
20 City of Goleta, CCC, and others, also have or may have permit authority over elements  
21 of the Project (see Section 1.3.1, Permits, Approvals and Regulatory Requirements).

22 Important Project components are summarized below.

- 23 · Pier 421-2 and Well 421-2. PRC 421 production would occur only on Pier 421-2  
24 from Well 421-2.
- 25 · Pier 421-1 and Well 421-1. Following the return to production of Well 421-2,  
26 Venoco would plug and decommission a second well (Well 421-1), located on an  
27 adjacent pier (Pier 421-1), and would remove Pier 421-1 and the caisson and  
28 facilities that support Well 421-1. Well 421-1 was historically used as a water and  
29 gas injection well during past production of PRC 421.
- 30 · Pipelines and Cables. An existing 6-inch ~~outer~~-diameter pipeline would be  
31 extended to the EOF and used as a protective sleeve (hereafter referred to as a  
32 "line") for a new 3-inch flowline inserted inside the existing line. Power for Well  
33 421-2 equipment would be provided through a new power cable with between  
34 1,100 and 1,800 volts of alternating current (VAC) and a new 480 VAC cable. A  
35 communication cable for safety and security systems monitoring would also be  
36 installed in the trench with the power cables.

1     • EOF. Oil/gas/water  
 2     emulsion pumped from  
 3     Pier 421-2 would be  
 4     sent to the EOF and  
 5     commingled with  
 6     production from  
 7     Platform Holly prior to  
 8     processing using  
 9     existing equipment  
 10    (Illustration 2-1). The  
 11    combined Platform  
 12    Holly and PRC 421  
 13    production would



**Illustration 2-1.** Production from PRC 421 would commingle with production from Venoco’s Platform Holly after entering the EOF for separation into oil, gas, and water streams, with the water stream disposed of via injection into Well WD-1.

14    remain within existing Platform-Holly-to-EOF permitted production limits (13,000  
 15    BOPD dry basis) (see Section 2.4.1).

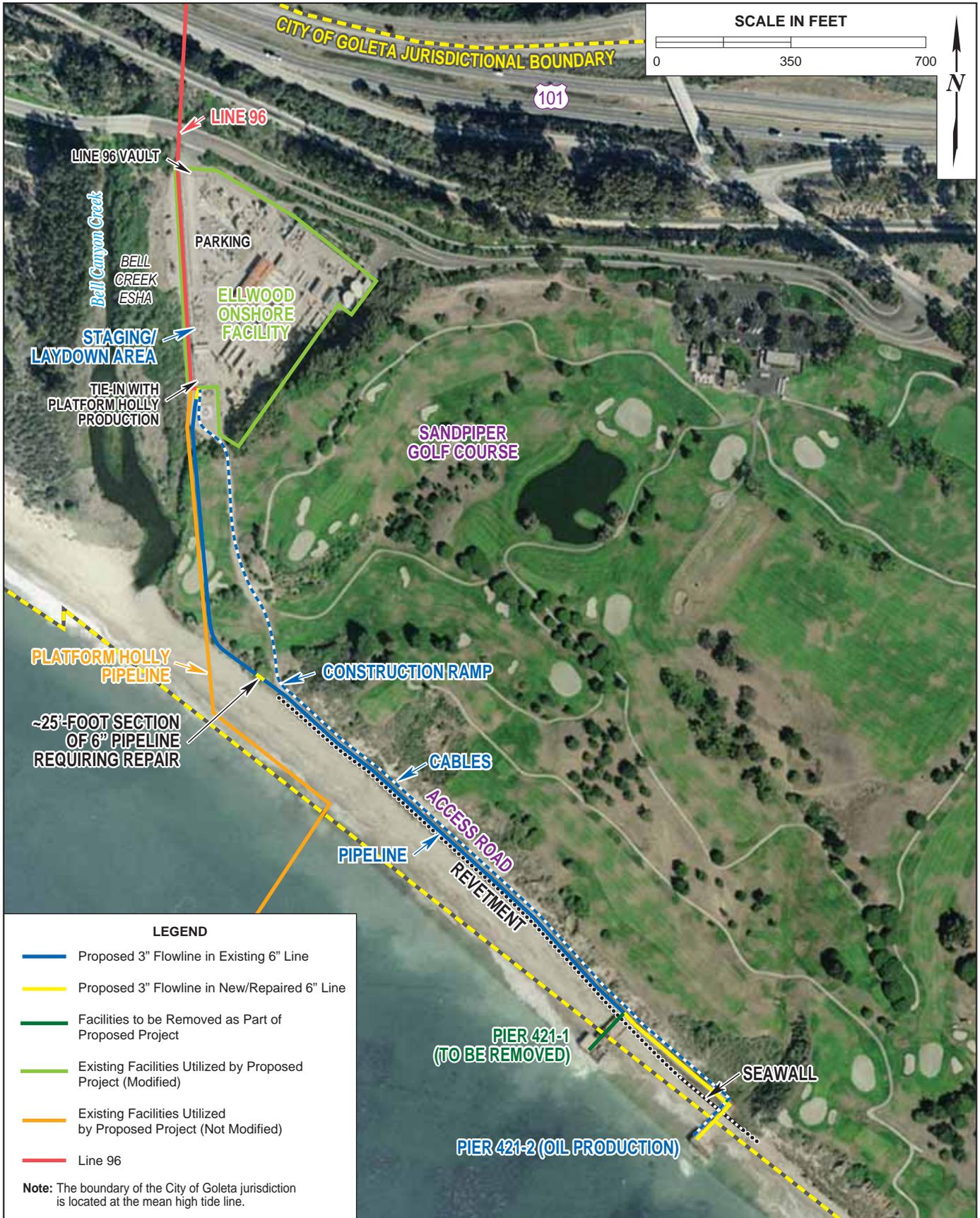
16    • Project Life. The Project would not extend the life of the EOF; in the event that  
 17    Platform Holly production ceases and Platform Holly is decommissioned, PRC  
 18    421 production would also cease and its facilities would be decommissioned.

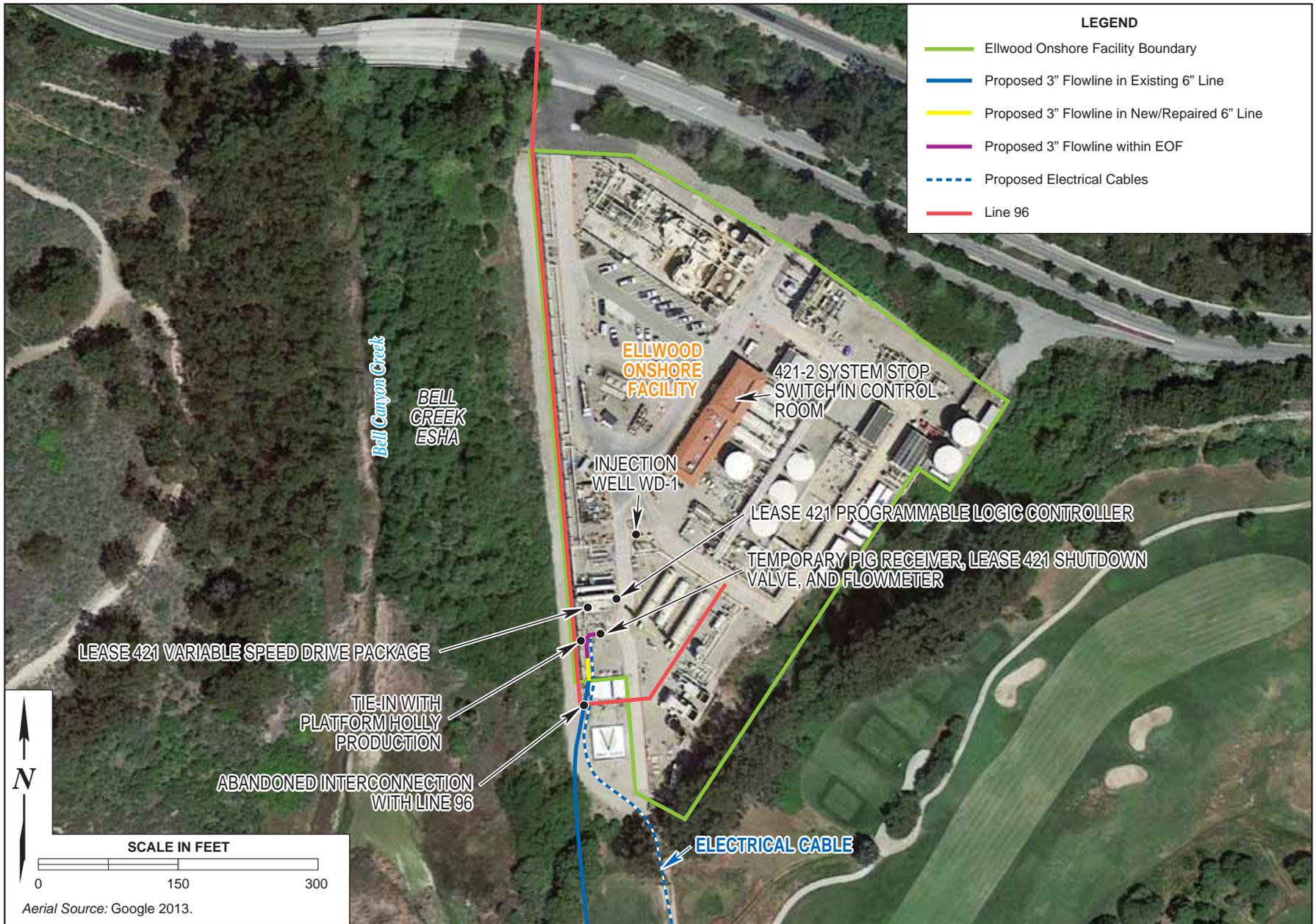
19    Several parcels are included in the Project impact area, with different owners,  
 20    easements, and various jurisdictions (Table 2-2). The PRC 421 Piers/Wells (below the  
 21    Mean High Tide Line [MHTL]) are under the jurisdiction of CSLC and CCC. All other  
 22    Project components above the MHTL are under the jurisdiction of the City of Goleta and  
 23    CCC. Venoco owns the property that the EOF occupies (Assessor’s Parcel Number  
 24    [APN] 079-210-042) and has several easements with Sandpiper Golf Course (APN 079-  
 25    210-059) for the access road leading to the PRC 421 piers and the pipelines from  
 26    Platform Holly and PRC 421.

**Table 2-2. Parcels and Jurisdictions for the Project Area**

APN	Description	Jurisdiction
079-210-042	Ellwood Onshore Facility (EOF)	City of Goleta
079-210-059	Sandpiper Golf Course (Easements for Access Road and Pipelines)	City of Goleta
079-210-059	PRC 421 Piers above MHTL	City of Goleta
State land	PRC 421 Piers below MHTL	CSLC
State land	PRC 421 Wells	CSLC
Several	Line 96	City of Goleta (near EOF) and County of Santa Barbara

27    PRC 421 operations would share and comprise a number of improvements to  
 28    infrastructure used by other Ellwood area operations as described in Table 2-3.  
 29    Figures 1-2, 2-2, and 2-3 show the locations of these facilities.





**Table 2-3. Ellwood Area Oil Production Facilities and Relationship to Project**

<b>Ellwood Area Oil Facilities Related to the Proposed Project</b>		
<b>EOF</b>	<b>Location/Size</b>	City of Goleta, 7979 Hollister Ave.; 0.5 mile northwest of PRC 421/4.5 acres.
	<b>Role in Ellwood Area Production</b>	The EOF processes oil/gas/water emulsion received from Platform Holly using a crude-oil processing system to remove water and gas from the oil emulsion by preheating in emulsion/hot oil (Therminol) exchanger followed by separation in heater treater. From the exchangers, the emulsion is introduced into one of the two heater treaters. Gas is sweetened through removal of H <sub>2</sub> S. After treatment at the EOF, oil from Platform Holly and the Project would be transported via the Line 96 pipeline to the PAAPLP Coastal Pipeline west of LFC. Gas from Platform Holly and the proposed Project would be transported via the Ellwood Sales Gas pipeline to The Gas Company transmission line.
	<b>Relationship to PRC 421</b>	Existing facilities at the EOF would be used to process oil produced from PRC 421. New or upgraded support facilities would be added to the EOF, including a motor control panel and step-up transformer to supply power to PRC 421, instrumentation and well control devices for a remote alarm, real-time operational monitoring of safety systems for the Well 421-2, and emergency shutdown capability from the EOF Operator Interface Terminal. The EOF also houses the control systems for the Line 96 pipeline. The proposed Project pipeline ties into an 8-inch production header for processing at the EOF.
<b>Line 96 from EOF to PAAPLP west of LFC</b>	<b>Location/Size</b>	City of Goleta and unincorporated Santa Barbara County; consists of a new 8.5-mile-long pipeline from the EOF to the PAAPLP Coastal Pipeline.
	<b>Role in Ellwood Area Production</b>	The Line 96 Modification Project, approved by the County and City of Goleta in 2011 and completed in 2012, extended a 6-inch pipeline 8.5 miles from the EOF to an interconnection with the PAAPLP Coastal Pipeline.
	<b>Relationship to PRC 421</b>	Will be used to transport separated PRC 421 production from the EOF to the PAAPLP Coastal Pipeline.
<b>Platform Holly</b>	<b>Location/Size</b>	Offshore on State Lease PRC 3242, in the Santa Barbara Channel, approximately 1.9 miles southwest of Coal Oil Point. Platform Holly is a triple-decked drilling and production platform with 30 well slots.
	<b>Role in Ellwood Area Production</b>	Platform produces oil and gas from offshore wells. Subsea pipelines transport oil/gas/water emulsion and produced gas to the EOF for processing.
	<b>Relationship to PRC 421</b>	No changes to Platform Holly would occur as part of the recommissioning of PRC 421. Oil that is produced from Platform Holly would be commingled with oil from the proposed Project and treated at the EOF, after which it will be transported in the Line 96 pipeline to the PAAPLP Coastal Pipeline west of LFC, then transported through the PAAPLP Coastal Pipeline to refineries.
<b>Ellwood Area Oil Facilities Undergoing Decommissioning/Abandonment</b>		
<b>Historical Line 96 Segment from EOF to EMT</b>	<b>Location/Size</b>	City of Goleta and unincorporated Santa Barbara County; currently extends from the EOF to the EMT/3.7 miles long.
	<b>Role in Ellwood Area Production</b>	Line 96, owned by the Ellwood Pipeline Company and operated by Venoco, is a 10-inch pipeline that previously transported oil produced from Platform Holly from the EOF to the EMT; this pipeline will be decommissioned. Applications for the decommissioning of this portion of Line 96 are currently under review.
	<b>Relationship to PRC 421</b>	No role in proposed Project. Historically used to transport PRC 421 production.

**Table 2-3. Ellwood Area Oil Production Facilities and Relationship to Project  
(Continued)**

<b>EMT</b>	<b>Location/Size</b>	Unincorporated Santa Barbara County, less than 1 mile west of Coal Oil Point, south and east of Goleta, approximately 500 feet from the shoreline dunes at an elevation of 60 feet above msl/17.5-acres
	<b>Role in Ellwood Area Production</b>	The EMT previously stored and transported all oil production from Platform Holly and the South Ellwood Oil Field. At the EMT, oil was stored in two 65,000-barrel, riveted construction, internal-floating-roof crude oil storage tanks. From the storage tanks, oil was pumped through an approximately 2,500-foot-long loading line to an offshore marine loading connection for loading into barges. Since completion of the Line 96 pipeline expansion, the EMT is no longer used and is being decommissioned as a separate project.
	<b>Relationship to PRC 421</b>	No role in proposed Project. Historically used to store and transport PRC 421 production.

## 1 Physical Description of Proposed Project/Project Components

### 2 Pier 421-2

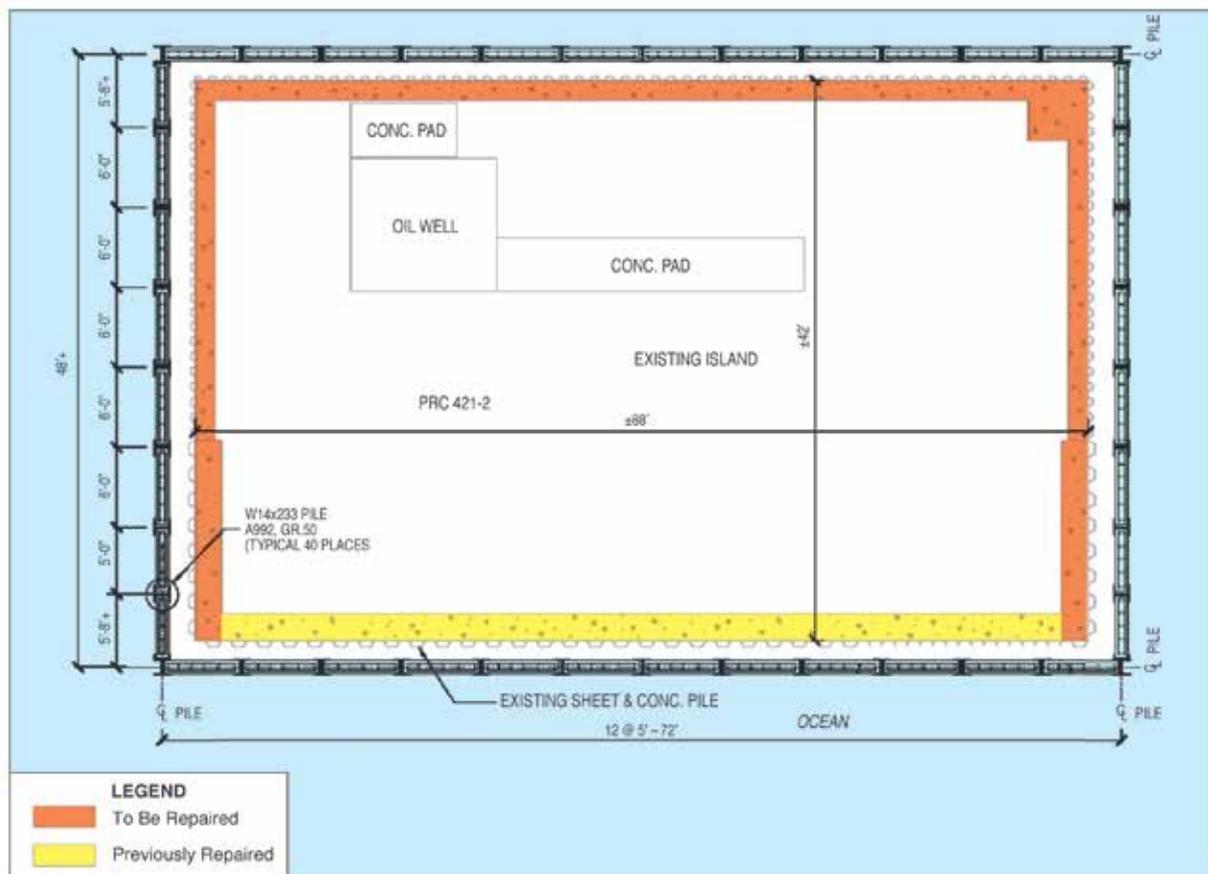
3 Well 421-2 would be returned to service as an oil production well. For the well to  
4 function safely, a number of upgrades would need to be made, including installation of  
5 the following recommissioning activities described further below.

- 6     • A new electrical submersible pump (ESP) approximately 2,000 feet below ground  
7       level inside the casing of Well 421-2 and associated stainless steel enclosures;
- 8     • A new power cable from the EOF to the ESP;
- 9     • A new power cable from the EOF to Pier 421-2 to power metering, well  
10    instrumentation, and control systems.
- 11    • Well safety equipment;
- 12    • Connecting piping and installation of a pig launcher connection;
- 13    • Production metering and process monitoring equipment within the EOF;
- 14    • Provisions for process monitoring and control between Pier 421-2 and the EOF;
- 15    • New wood-plank decking and replacement railings on around the perimeter of  
16    the Pier 421-2 deck for safety and aesthetic purposes;
- 17    • A communication system, including a cable between Pier 421-2 and the EOF;
- 18    • A surveillance camera mounted on Pier 421-2 that would monitor the piers and  
19    would provide live video feed displayed in the EOF Control Room;
- 20    • One new 3-inch oil flowline (inside the upgraded existing 6-inch line) connecting  
21    Pier 421-2 to the EOF for processing;
- 22    • Repair of an existing buried produced liquid pipeline; and
- 23    • Reactivation of Well 421-2.

## 2.0 Project Description

1 Use of an ESP would eliminate the previous surface pumping equipment and its  
2 associated noise. Two stainless steel electrical equipment enclosures would be located  
3 at the wellhead: one to house the wellhead safety control panel (including high/low  
4 pressure sensors, hydraulic reservoir, and other necessary actuation equipment); and  
5 the second electrical box to house the utility power transformer and receptacle as well  
6 as house the electronics associated with the metering and communication of safety  
7 signals. The wellhead safety control panel and electrical panel are each expected to  
8 measure 48 cubic feet in size. The electrical panel would also house the electrical  
9 service receptacle, an auxiliary stop switch to be used by well servicing personnel, and  
10 would include a tamper switch to alert staff at the EOF of possible tampering (i.e.,  
11 vandalism). A surveillance camera would be mounted on Pier 421-2 to monitor the pier.  
12 The live video feed would be displayed in the EOF control room.

13 The south (ocean facing) side of the Pier 421-2 caisson was previously repaired under  
14 emergency permits in 2010 to address integrity issues caused by the deteriorated  
15 caisson wall. The repair was carried out by installing a new wall face on the south side  
16 and a portion of the east and west sides of the caisson. Fifteen steel piles were installed  
17 for the south wall repairs. As part of the proposed Project, the north wall, as well as the  
18 remaining portions of the east and west walls would be repaired (Figure 2-4).



**Figure 2-4. Proposed Caisson Repairs At Pier 421-2**

1 The addition of 25 steel piles, spaced 6 feet apart, would be installed into 25-foot-deep  
 2 holes drilled into the Monterey shale bedrock around the caisson. An auger/core-type  
 3 drilling rig will be used to drill holes for the piles. A 45-ton crane would place the piles  
 4 into the holes, then concrete will be pumped into the holes to set the piles. The crane  
 5 would also install the new wall, which would consist of pre-cast concrete panels  
 6 installed in between the steel piles. Concrete would be poured in the space between the  
 7 new concrete panels and the existing caisson. Major equipment required to accomplish  
 8 the above repair work includes: a 45-ton mobile crane, an auger/core-type drilling rig,  
 9 semi-trucks, welding truck, power pack, ready-mix concrete trucks, concrete pump  
 10 truck, flatbed trucks, Cat 320 excavator, Cat 950 loaders, backhoes, dump trucks, roll  
 11 off waste bins and transport trucks, motor grader, vacuum truck, 1-ton tool truck, pick-up  
 12 trucks, fuel truck, water truck, jack hammer, water pump, air compressor, portable  
 13 lighting and concrete saw, miscellaneous carpentry, concrete and welding equipment.

#### 14 *Pier 421-1*

15 As proposed, once production has begun and is being processed in the EOF, Well 421-  
 16 1 would be decommissioned and Pier 421-1 would be removed. Section 2.6 below  
 17 provides details regarding the decommissioning and removal plan.

#### 18 *Pipelines*

19 PRC 421 production would be delivered through a replacement pipeline from Pier 421-2  
 20 north and west to the EOF. The existing pipeline terminates at an abandoned  
 21 interconnection with Line 96 in an existing gravel access road between Bell Canyon  
 22 Creek on the west and the EOF on the east, leaving the PRC 421 6-inch pipeline  
 23 temporarily disconnected from the product transport  
 24 system. From the abandoned interconnection with the Line  
 25 96, a new 5025-foot-long piping connection would be  
 26 constructed to inside the EOF fenceline. At the EOF  
 27 fenceline end of the new pipeline segment, the 3-inch piping  
 28 would continue to the north into the EOF, to connect with  
 29 the 8-inch Platform Holly production header for processing.  
 30 This connection point would occur downstream of the  
 31 existing Platform Holly oil pig receiver, located well inside  
 32 of the EOF where the Platform Holly oil pipeline changes  
 33 into an 8-inch header. The PRC 421 pipeline would tie into  
 34 this existing 8-inch header above ground.

35 Within the EOF, this line would include high and low  
 36 pressure safeties and a shutdown valve. Connections  
 37 would be provided to deploy a temporary pig receiver for  
 38 intermittent pipeline cleaning and inspection of the 3-inch  
 39 flowline (Illustration 2-2). A 'pig' is a term used in the



**Illustration 2-2.** This photo shows a cleaning pig for a 6-inch oil pipeline. The wire brush encircles the shaft and scours the interior of the pipeline. (Photo: Berg 2009.)

1 context of pipelines and refers to a pipeline inspection gauge to perform various  
2 maintenance operations on a pipeline. Without stopping the flow of product in a pipeline,  
3 the pig is inserted into a 'pig launcher' (or 'launching station'). The launcher/launching  
4 station is then closed and the pressure-driven flow of the product in the pipeline is used  
5 to push the pig along down the pipe until it reaches the receiving trap (i.e., the 'pig  
6 receiver').

7 Downstream of the pipeline shutdown valve located within the EOF, the emulsion  
8 produced from Well 421-2 would flow through a multiphase flow meter for proper  
9 allocation of the commingled oil, gas and water. This flowmeter and its related  
10 electronics would fit within an area approximately 45 cubic feet in size. The production  
11 line would then connect to the 8-inch-diameter production header from Platform Holly,  
12 which carries an emulsion of oil and water.

13 An existing 6-inch ~~outer-diameter~~ pipeline currently connects PRC 421 to an abandoned  
14 interconnection with Line 96. The pipeline extends from Pier 421-1 along a Venoco  
15 right-of-way (ROW) approximately 1,300 feet along the old seawall to a point just south  
16 of the 12<sup>th</sup> tee of the Sandpiper Golf Course, turns north into the Platform Holly pipeline  
17 ROW, and extends another 500 feet ending just south of and outside of the EOF  
18 (Figures 2-2 and 2-3). The pipeline connects to the existing Line 96 pipeline at a valve  
19 box located on an easement granted to Venoco that lies just outside the limits of the  
20 EOF parcel, south of the heliport. The existing 6-inch pipeline is wrapped and  
21 cathodically protected against external corrosion. The 6-inch pipeline leaked in 1994  
22 when it functioned as a pipeline and transported oil from PRC 421 (see Section 2.1.1,  
23 PRC 421 Lease and Production History). The leak was repaired and the pipeline was  
24 last hydrotested by Mobil in March 1994.

25 This pipeline has not been in use since the 1994 shut-in and would no longer function  
26 as a pipeline, but as a protective sleeve (hereafter referred to as a "line") for the flowline  
27 that would be contained within this line. As part of the proposed Project, this existing 6-  
28 inch line, which currently terminates at Pier 421-1, would be extended to Pier 421-2. To  
29 ensure integrity of the existing 6-inch line between PRC 421 and the abandoned  
30 connection point with Line 96, a new internal pipe lining will be installed, as described in  
31 detail below under Section 2.3.4, Construction Details. The existing 6-inch line would  
32 then be hydrotested to a required 100 pounds per square inch gauge (psig) pressure to  
33 confirm it is suitable for leak containment prior to installation of the 3-inch flowline. The  
34 impressed current cathodic protection system on the Platform Holly pipelines would be  
35 enhanced to include the PRC 421 6-inch line to protect the line against external  
36 corrosion. EOF has an active cathodic protection system including four deep well anode  
37 beds with rectifiers, distributed around the EOF.

38 A new 3-inch flowline would be inserted inside the existing 6-inch line. This flowline  
39 would be designed with a maximum operating pressure of 275 psig and a minimum

1 hydrotest pressure of 425 psig and be rated for continuous operation at temperatures  
2 up to 130 °Fahrenheit (F). At a minimum, the flowline would hold the indicated test  
3 pressure for a period of not less than 8 hours. Hydrotest water would be provided by the  
4 Goleta Water District connection located at the EOF and drained back to the EOF when  
5 finished. The returned hydrotest water would be introduced into the oil processing  
6 system for treatment and disposal.

7 A leak detection sensor would be installed on the 6-inch line. The sensor would detect  
8 the presence of hydrocarbon in the annular space between the 6-inch line and the 3-  
9 inch flowline. In the event of a leak, the ESP well would be automatically shut in and an  
10 alarm would sound at the EOF.

11 A non-metallic composite pipe would be used for the 3-inch flowline. This pipe is made  
12 of a type of high density polyethylene (HDPE) with a layer of metal or fiberglass mesh  
13 imbedded within. Because it is non-conductive and immune to galvanic electrochemical  
14 effects, this pipe would not corrode like metal piping and is also impervious to many  
15 aggressive chemicals as well as scale build-up.

#### 16 *Electric Cables*

17 Electricity would be provided to Pier 421-2 via two cables buried within a 30-inch-deep,  
18 12-inch-wide, 2,500-foot-long trench located within the existing access easement  
19 through Sandpiper Golf Course and down the dirt access road (Figures 2-3 and 2-4).  
20 The ESP at Well 421-2 would receive power through a buried and armored 200-kilovolt  
21 ampere (KVA) power cable with between 1,100 and 1,800 VAC. In addition, a smaller  
22 480 VAC cable would be installed to provide electrical power for metering, well  
23 instrumentation, and control systems. A utility power receptacle and an integral  
24 communication cable for data transfer would also be installed. The delivery voltage of  
25 the utility power would be 480 VAC, and a small step-down transformer would be  
26 installed in the Well 421-2 electrical panel to drop the voltage down to 120 VAC. The  
27 utility power outlet would be located inside of the power panel, and would be a heavy-  
28 duty, 20 ampere “Arktite” type of plug receptacle.

#### 29 *Pier, Pipeline, and Cable Auxiliary Facilities and Features*

30 The proposed Project includes processing of produced oil/gas/water emulsion at the  
31 EOF. Proposed modifications that would be required at the EOF are summarized below.

- 32 · At the connection point from the 3-inch flowline to the 8-inch production header  
33 carrying produced oil from Platform Holly, installation of pressure sensors,  
34 pressure gauges, and a flowmeter sensor to monitor production from Well 421-2.  
35 The flowmeter and its related electronics would fit within an area approximately  
36 45 cubic feet in size.

- 1       · Installation of a programmable logic controller (PLC) near the flowmeter sensor  
2       to provide communication with the existing control room at the EOF and control  
3       of the PRC 421 well and pipeline.
  - 4       · Installation of a transformer on a small (approximately 2 feet by 4 feet) equipment  
5       foundation to be located at the southwest corner of EOF, near the PLC.
  - 6       · Installation of buried power and communication cables from the southwest corner  
7       of the EOF to the Pier 421-2 wellsite.
  - 8       · Installation of an electrical motor control panel in the existing Remote Monitoring  
9       System in the EOF control room (see Remote Monitoring System for PRC 421  
10      under Section 2.4.2 for further details). Power cable connections would occur  
11      within existing conduits in the EOF.
  - 12      · A security surveillance camera would be mounted on Pier 421-2 and a live video  
13      feed will be displayed in the EOF control room.
- 14 No alterations would occur to the capacity of the existing emulsion/processed crude  
15 heat exchangers, emulsion/waste water heat exchangers, heater treaters or pipelines.

## 16 **Hydraulic Fracturing not Part of Project**

17 As a condition of approval for the Recommissioning Plan, Venoco will not conduct any  
18 well stimulation techniques within PRC 421 using hydraulic fracturing (“fracking”), matrix  
19 acidization, or acid fracturing techniques, within the meaning of Public Resources Code  
20 section 3157 (Venoco letter to CSLC, dated April 14, 2014). Venoco will be required to  
21 seek approval from the CSLC, among other necessary agency approvals prior to any  
22 well stimulation operation within PRC 421. As a result, hydraulic fracturing or other well  
23 stimulation techniques are not included in the environmental analysis for this Project.

## 24 **2.3 CONSTRUCTION PROCEDURES FOR RECOMMISSIONING PRC 421**

25 Construction details on the proposed repair work on the Pier 421-2 caisson walls are  
26 provided above under the Pier 421-2 discussion. Section 2.6 below provides  
27 decommissioning and abandonment details for Pier 421-1 that would occur following the  
28 start of production from Pier 421-2. Construction to recommission oil and gas production  
29 involves the following sequence of events (some tasks may occur concurrently):

- 30      · Installation of an ESP with tubing, packer, and subsurface control equipment in  
31      Well 421-2;
- 32      · Installation of reflective warning tape on top of the pipeline as a safety measure  
33      to prevent damage to the pipeline during digging;
- 34      · Installation of connections for temporary pig launcher and pig receiver at the  
35      EOF;

- 1     · Installation of electrical motor control panel, transformer, and power cable
- 2     connections at the EOF;
- 3     · Installation of a surface control equipment at the Well 421-2 wellhead;
- 4     · Pigging and clean-up of the existing 6-inch line;
- 5     · Cut-out and removal of the two 90-degree bends within the existing 6-inch line
- 6     and installation of internal liner;
- 7     · Installation of 6-inch line extension to 421-2 pier and installation of tie-in piping
- 8     inside EOF;
- 9     · Insertion of new 3-inch flowline within existing 6-inch line;
- 10    · Re-joining of existing 6-inch line at area where 90° bends removed;
- 11    · Installation of new power cables and a communications cable to be trenched in
- 12    the existing access road;
- 13    · Testing of pipelines and equipment; and
- 14    · Work site restoration and cleanup.

### 15    **2.3.1 Construction Schedule**

16    Recommissioning construction activity is estimated to extend over 90 work days with  
17    hours of construction occurring between 7:00 AM and 7:00 PM. The construction activity  
18    would be most noticeable during the periods of repairing the Pier 421-2 caisson,  
19    inserting the plastic liner and the new nonmetallic composite flowline within the existing  
20    6-inch line, burial of the power cable, and movement of the workover rig to and from  
21    Pier 421-2. Each of these operations should be relatively brief. Burial of the new power  
22    cable under the access road through the golf course area is expected to take  
23    approximately one week. The downhole well work associated with Well 421-2 is  
24    expected to take approximately 15 work days. The construction schedule for the  
25    decommissioning and abandonment of the Pier 421-1 structure (pier and caissons) will  
26    occur after production begins from Pier 421-2 (see Section 2.6.5 below).

### 27    **2.3.2 Construction Staging Area and Equipment**

28    During the construction phase of the Project, all construction equipment and materials  
29    would be staged in an existing easement area located immediately adjacent to the EOF  
30    west fence line. A 30-foot by 30-foot helipad at the south end of the EOF could also be  
31    used as an additional staging area for vehicles and materials should the need arise.  
32    Temporary construction fencing would be placed along the Bell Creek ESHA located  
33    immediately west of the EOF access road. The access road between Piers 421-1 and  
34    421-2 would also be used for staging. Temporary construction fencing would be placed  
35    around the wetlands located immediately north (bluff side) of the access road, near the

1 entrance to Pier 421-2 to protect it from construction activities, along the Hollister  
 2 Avenue to PRC 421 gravel access road to protect the adjacent Bell Canyon Creek  
 3 riparian habitat, and all other Project-related work areas that are adjacent to native  
 4 habitats. All construction equipment would be selected so as to fit within existing  
 5 roadway width, and would be staged in a linear fashion so as to minimize interference.  
 6 Equipment anticipated to be necessary for construction activities associated with the  
 7 proposed Project is summarized in Table 2-4.

**Table 2-4. Preliminary List of Construction Equipment for PRC 421**

Hydro crane	Vacuum truck	Backhoe
Tractor/trailer	Utility tool truck	Ditcher/trencher
Side boom truck	Pick-up truck	Bending Machine
Flatbed truck	Fuel truck	Camera truck
Excavator/ dozer	Water truck	Mud pump (trailer mounted)
Loader	Compressor	Welding truck
Dump truck	Operations van	10-ton winch
Grader	A-Frame truck	Fusion machine
Well service/workover rig	X-Ray truck	Hydrotest pump

### 8 **2.3.3 Best Management Practices**

9 Best Management Practices (BMPs) would be implemented throughout the construction  
 10 phase of the proposed Project. As the proponent, Venoco would implement site-specific  
 11 construction mitigation plans, including a traffic minimization plan and equipment  
 12 refueling plan. A copy of proposed BMPs is located in Appendix F.

### 13 **2.3.4 Construction Details**

#### 14 **Pier 421-2**

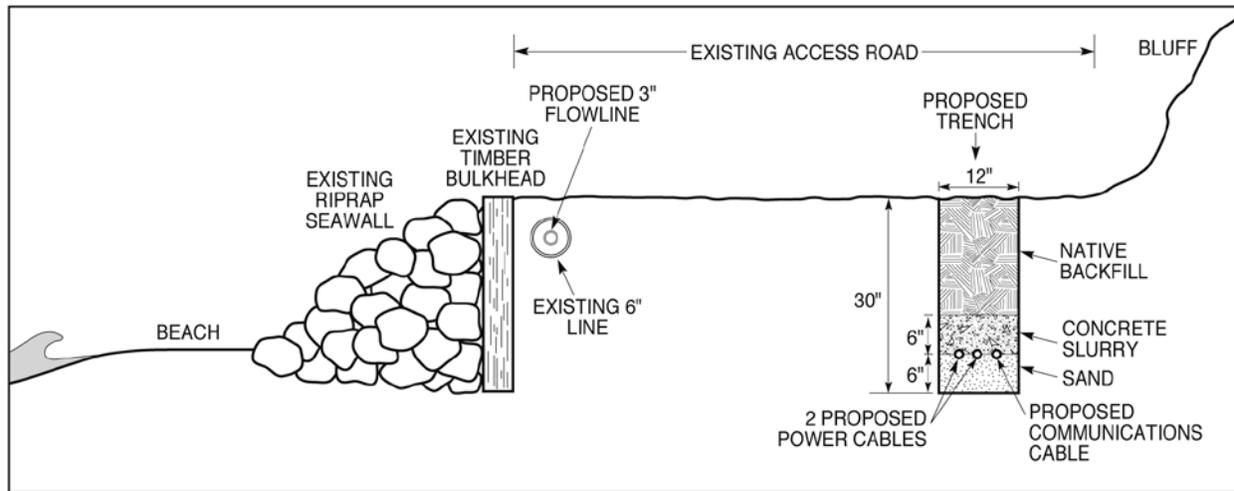
15 Construction activity at Pier 421-2 would consist of installing new production  
 16 technologies, including the ESP and pipeline improvements. A portable well service rig  
 17 would be placed over Well 421-2 and the tubing, packers and flow isolation valves that  
 18 were placed in the well during pressure control operations in 2001 would be removed.  
 19 The completion work for Well 421-2 would be based upon a program and procedure  
 20 approved and witnessed by the CSLC and the California Department of Conservation,  
 21 Division of Oil, Gas, and Geothermal Resources (DOGGR).

#### 22 **Pipeline Installation**

##### 23 *Overview*

24 ~~One~~ The existing 6-inch pipeline between PRC 421 and the EOF would be extended,  
 25 repaired, and lined in order to provide protection for a new 3-inch nonmetallic composite  
 26 flowline within an existing that would run inside the 6-inch pipeline with a new internal

1 plastic liner and be used to transport emulsion from PRC 421-2 to the EOF. Between  
 2 Pier 421-1 and 421-2, a new section of 6-inch pipeline with lining would be installed,  
 3 replacing the existing 2-inch flowline Pier 421-2 and Pier 421-1 between the piers.  
 4 Additionally, a new section of 6-inch pipeline with lining would be installed between the  
 5 abandoned interconnection with Line 96 just south of the EOF (where the existing 6-inch  
 6 pipeline ends) to a point inside of the EOF. A 25-foot-long section in the old 6-inch line  
 7 would be repaired and a liner would be installed in the existing and repaired portions of  
 8 the 6-inch pipeline. For oil being conveyed to Line 96, a new 3-inch nonmetallic  
 9 composite flowline and plastic liner would be installed within the existing/new 6-inch line  
 10 between Pier 421-4<sub>2</sub> and the tie-in within the EOF (Figure 2-2, 2-5).



**Figure 2-5. Existing Access Road and Proposed Pipeline and Power Cable Corridor**

11 Insertion of the new plastic liner and the 3-inch flowline within the 6-inch line would  
 12 occur by placing winches and spooling units either at the location of the cut-out miter  
 13 bends location or at either end of the pipeline. Any field cuts would be made above a  
 14 portable containment basin with a vacuum truck present to capture any fluid and  
 15 prevent contamination of the surrounding environment. No trenching would be required  
 16 other than to expose the ends of the existing 6-inch line and to open up an intermediate  
 17 point to repair the exposed section of 6-inch line.

### 18 Extensions to the 6-inch Line

19 The 6-inch pipeline would be extended at either end in order to provide protection to the  
 20 3-inch flowline between PRC 421-2 and the EOF. The approximately 450-foot-long  
 21 segment between Pier 421-1 and to the end of Pier 421-2 would be located along the  
 22 access road, approximately one foot below the surface (Figure 2-5), and along the pier,  
 23 while the 50-foot segment in the vicinity of the EOF would be located adjacent to the  
 24 access road just south of the EOF (Figure 2-2). These extensions would occur along  
 25 and adjacent to the access road and require some trenching, as discussed below.

1 *Repairs to Existing 6-inch Line*

2 The internal pipe coating for the existing 6-inch line would be applied using a process  
3 known as “fold and form” sliplining. During this process, a thin-wall, HDPE liner is  
4 temporarily deformed into a “heart” shape cross-section, which would then allow direct  
5 insertion into the existing 6-inch line. After insertion, the pipe would be “inflated” back to  
6 its correct cross-section. The inflation process would be accomplished using low-  
7 pressure (less than 100 psig) air or water. In some cases, a heated media, such as hot  
8 water, may be used to aid in restoring the final shape of the liner.

9 Within the existing 6-inch line, at a point close to the location of the 1994 leak after  
10 which production from Well 421-2 ceased, there is an exposed section with two  
11 90-degree bends where the protective wrapping has been lost (see Figure 2-2). This  
12 section of pipe, approximately 25 feet in length, would be cut out and replaced with new,  
13 wrapped 6-inch line. The section would also serve as an intermediate pulling point for  
14 both the 6-inch slipline and the internal 3-inch flowline.

15 A pulling winch would be located at this point and would pull the 6-inch “fold and form”  
16 liner from two insertion points. One insertion point would be located in the PRC 421  
17 access roadway, and the other insertion point would be located adjacent to the existing  
18 6-inch line termination point located just outside the EOF fence, alongside the access  
19 roadway. After the liner has been pulled through each of the two pipeline segments, it  
20 would be inflated to its final size and tested.

21 *Installation of New 3-inch Flowline*

22 In a manner similar to the installation of the 6-inch liner, the 3-inch internal flowline  
23 would be pulled into the now-internally lined 6-inch line. Following integrity testing of the  
24 newly installed liner, a pulling winch would again be located at the proposed pulling  
25 location. The 3-inch flowline would be pulled into the combined existing/new 6-inch line  
26 from two directions; one insertion point would be located in the Pier 421 access  
27 roadway, and the other insertion point would be located adjacent to the existing 6-inch  
28 line termination point located just outside the EOF fence, alongside the access  
29 roadway. After the 3-inch flowline is pulled through each of the two pipeline segments, it  
30 would be pressure tested. Final assembly would include installation of annular (i.e., ring-  
31 shaped) casing end seals and anchors at the ends of the existing 6-inch line.

32 The final tie-in would take place following successful pressure testing of the 3-inch  
33 flowline. Piping would be installed to connect the 3-inch flowline from the existing/new 6-  
34 inch line, to an existing flange connection point on the 8-inch production header carrying  
35 produced oil from Platform Holly located within the EOF. This connection point is  
36 located at the southwest corner of the EOF inside the fence. Pressure sensors and  
37 gauges as well as a flowmeter sensor would be installed on this portion of the flowline to  
38 monitor production from Well 421-2. A connection for a temporary pig receiver would

1 also be installed in this location to receive cleaning pigs that may be run in the flowline  
2 in the future.

3 Following installation of the 3-inch flowline, the discontinuous existing 6-inch  
4 containment piping at the pipe pulling location would be joined together again, thus  
5 providing continuous 100-percent containment. The pipeline system would again be  
6 pressure-tested to verify containment piping integrity. DOGGR would be notified to  
7 witness pressure testing of the proposed 3-inch flowline.

## 8 **Installation of New Power and Communication Cables**

9 The new power and communication cables would be buried in a trench at least 24  
10 inches below the existing access road. The trench would be excavated to dimensions of  
11 2,500 feet long, 1 foot wide, and 30 inches deep, and would be designated with power  
12 cable markers located along the route on the edge of the existing access road. The  
13 cable route would be surveyed and staked within the access road ROW, avoiding  
14 adjacent Environmentally Sensitive Habitat Areas (ESHAs). Six inches of sand bedding  
15 would be placed into the bottom of the ditch and the two power cables would be placed  
16 into the ditch atop the sand, after which the ditch would be backfilled with a concrete  
17 slurry mixture to a minimum depth of 6 inches over the cables. The slurry would provide  
18 additional protection to the buried cables and provides “early warning” to future parties  
19 who may dig along this route. The remainder of the ditch would be filled using materials  
20 excavated from the site, and the surface would be restored (Figure 2-5). The estimated  
21 area of disturbance associated with cable excavation is 6,250 square feet. Additional  
22 excavation would be required to affect repairs to the existing 6-inch line at the 12<sup>th</sup>  
23 green at Sandpiper Golf Course, and to ~~expose piping~~extend the 6-inch pipeline  
24 between Piers 421-1 and 421-2 and between the abandoned interconnection with Line  
25 96 just south of the EOF to a point inside of the EOF. Along the access road, a moving  
26 construction spread and traffic control procedures would be implemented during  
27 trenching so as to minimize congestion, as well as minimize “open hole” length. A traffic  
28 control person would be stationed on the road at the rear gate of the EOF, at the  
29 existing gate on the beach, and at Pier 421-1.

30 An estimated 231 cubic yards (cy) of material would need to be excavated for the cable  
31 trench, while approximately 46 cy of sand bedding and 65 cy of slurry would be  
32 imported; re-use of excavated material may be possible depending upon its condition.  
33 The excavated material would be temporarily stored along the access road adjacent to  
34 the trench. Approximately 115 cy of material would be backfill and 120 cy of soil would  
35 be exported. Excavation would also be required to repair 25 feet of the existing 6-inch  
36 line at the 12<sup>th</sup> tee area of the Sandpiper Golf Course and to ~~expose piping~~extend the 6-  
37 inch pipeline at either end of the existing line: approximately 450 feet along Pier 421-2  
38 and between Piers 421-1 and 421-2, and 50 feet between the abandoned  
39 interconnection with Line 96 just south of the EOF to a point inside of the EOF.

1 Assuming that the amount of excavation and backfill for this other work will be equal,  
2 approximately 116 cy of material would be excavated and backfilled at these other  
3 locations. After the cable and conduit have been installed, the trench would be  
4 backfilled and compacted in conjunction with access road reconstruction. Trenching and  
5 backfill would not take more than one week. Inside the EOF, the cables would be routed  
6 to tie into the existing systems. Subject to final engineering review and contractor  
7 selection, trenchless installation technologies may be used, if appropriate. This offers  
8 the potential to reduce the volumes of cut and fill.

## 9 **Modifications at the EOF**

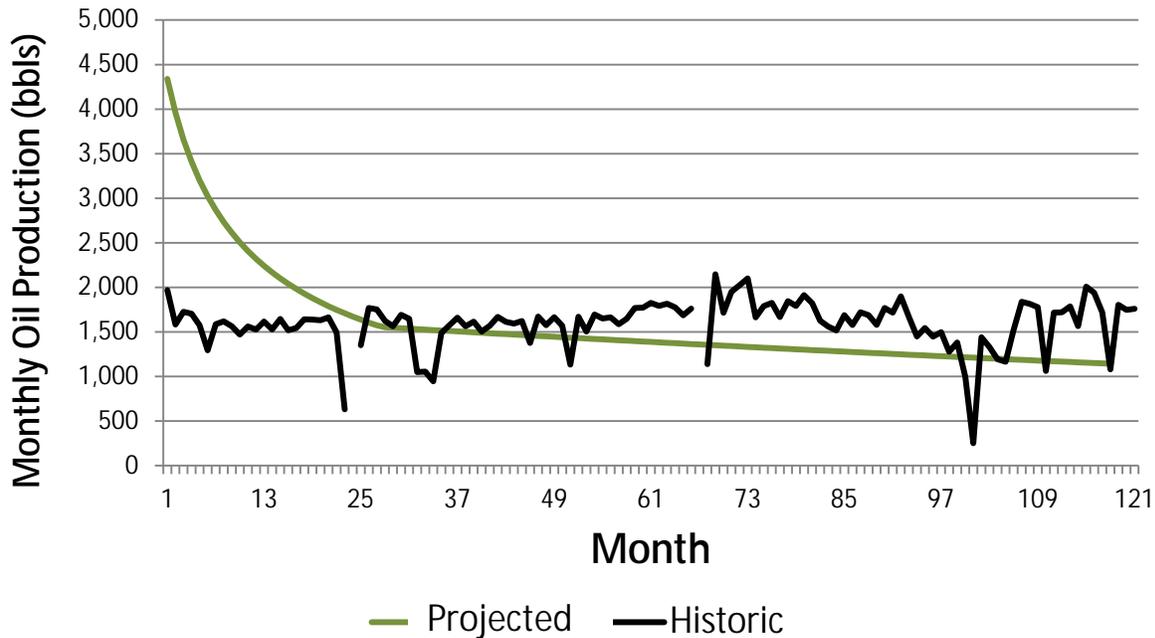
10 Construction activities at the EOF would include installation of various pressure sensors  
11 and gauges, ~~installation of~~ a programmable logic controller (PLC), motor controller,  
12 variable speed drive, transformer, and electrical motor control panel (see Remote  
13 Monitoring System for PRC 421 under Section 2.4.2 for further details). The PLC and  
14 motor controller would be placed in an upgraded electrical cabinet, which is currently  
15 near the pig receivers. The variable speed drive and transformer would be stand-alone  
16 electrical equipment, fabricated out of steel. The variable speed drive would be 82.5  
17 inches high, by 38.8 inches wide and 44.5 inches deep, while the transformer would be  
18 approximately 53 inches high by 56 inches wide by 27 inches deep. This equipment  
19 would be located within the existing developed footprint of the EOF and no major  
20 disturbance of vegetation or substantial grading would be required for their installation.  
21 Power cable connections would occur within existing conduits in the EOF. No  
22 alterations would occur to the capacity of the existing emulsion/processed crude heat  
23 exchangers, emulsion/waste water heat exchangers, heater treaters or pipelines.

## 24 **2.4 OPERATION, MAINTENANCE, AND SAFETY CONTROLS**

### 25 **2.4.1 Volumes and Throughput from PRC 421 and Line 96**

26 Venoco estimates that, based on current projections and the proposed ESP sizing for  
27 Well 421-2, the productive life of Well 421-2 is estimated to be 20 years; production of  
28 421, therefore, would not extend the life of the EOF as Platform Holly is anticipated to  
29 remain in production for more than 40 years. Venoco estimates that the instantaneous  
30 and monthly average oil production rate at the wellhead would not exceed 500 BOPD  
31 and 150 BOPD, respectively, over the life of the well. Oil production from PRC 421  
32 combined with production from Platform Holly would be within the permitted capacity of  
33 the EOF which is 13,000 BOPD (production from Platform Holly is currently  
34 approximately 5,000 BOPD). The gas production rate is not expected to exceed 70  
35 thousand cubic feet per day (Mcf/d). (The gas production rate was too small to measure  
36 during the tests conducted in 2001.) Venoco also anticipates that water breakthrough  
37 would occur shortly after the start of continuous production. The water cut would  
38 gradually increase until it would no longer be economically viable to produce the well.

1 However, the price of oil may dictate that the Project would continue to be economically  
 2 feasible beyond the Applicant's expectation. Estimated flush production is approximately  
 3 150 BOPD the first month due to the well having been shut-in and would converge on  
 4 approximately 50 BOPD after two years matching the last 10 years of continuous  
 5 historical production (Figure 2-6). During the final years of previous production from PRC  
 6 421 (late 1980s/early 1990s) the average production rate was between 50 and 60 BOPD.



**Figure 2-6. Projected and Historic PRC 421 Production**

7 Line 96 has a throughput capacity of 13,000 BOPD, as limited by the processing permit  
 8 limit at the EOF. The proposed Project would contribute a maximum of 500 BOPD to the  
 9 Line 96 pipeline in the first year and is expected to taper off as shown in Figure 2-6.

#### 10 **2.4.2 PRC 421 Maintenance and Safety Systems**

11 The proposed Project includes many levels of equipment requirements, testing,  
 12 maintenance, and safety measures in order to prevent accidental releases to the  
 13 coastal environment. The main safety monitoring system for PRC 421 would be located  
 14 at the EOF and would include monitors at Well 421-2. Safety and maintenance  
 15 measures associated with the Line 96 pipeline, though not a part of the proposed  
 16 Project, would be used during transportation of PRC 421 oil to the PAAPLP Coastal  
 17 Pipeline and are also described below.

#### 18 **Remote Monitoring System for PRC 421**

19 Production activities at PRC 421 would be monitored from the EOF via the motor control  
 20 panel at the EOF using the existing EOF Remote Monitoring System, via a new,

1 dedicated, Modbus Plus Based, cable link. A PLC would be installed in the Motor  
2 Controller and would be placed in an upgraded electrical cabinet that is currently near  
3 the pig receivers to monitor and control the PRC 421 production facilities, including the  
4 ESP at the well and leak detection and safety shutdown for the PRC 421 pipeline. The  
5 PLC would include local control functions, as well as communication to the existing EOF  
6 control room for remote monitoring and control. A variable speed drive package  
7 consisting of a drive cabinet and a step-up transformer would be located near the pig  
8 receivers at EOF to power and control the ESP at the well. This variable speed drive  
9 package would be approximately 144 cubic feet in size. A new power/communication  
10 cable would run underground from the variable speed drive package at EOF to connect  
11 to the ESP and pipeline at Well 421-2. All of the operational systems and safety  
12 systems for Well 421-2 would be provided with a real-time monitoring capability at the  
13 Remote Monitoring System Operator Interface Terminal located in the EOF control  
14 room. Local Alarms and Shutdown Safeties for each well would be displayed at the  
15 Remote Monitoring System. The well would have the capability of being shut down  
16 remotely from the Operator Interface Terminal and by the EOF Emergency Shutdown.  
17 The EOF is staffed 24 hours per day by a minimum of four Operators who are trained in  
18 emergency response procedures, including emergencies associated with the pipelines.

## 19 **Well 421-2**

### 20 *Safety Valves*

21 The wellhead would be equipped with modern safety equipment and follow safety  
22 design criteria as specified in API Recommended Practice 14C, *Safety Analysis*  
23 *Function Evaluation (SAFE) of Offshore Petroleum Production Systems*. These  
24 standards would provide, at a minimum, for the installation of a sub-surface safety valve  
25 (SSSV) and surface safety valve (SSV) on the well.

26 The oil discharge line would be equipped with high- and low-pressure sensing switches.  
27 In the event that these switches report high or low pressure, or in the event that any  
28 alarm forces a shutdown of the well, then the SSV and SSSV would automatically close  
29 and prevent oil from being brought to the surface. To assure fail-safe operation, these  
30 valves would be designed to normally close in the absence of any power or energy to  
31 hold them open. The SSV would use a charge of nitrogen or hydraulic fluid to hold it  
32 open, and the SSSV would depend upon a hydraulic fluid source to hold it open. In the  
33 event of a shutdown scenario requiring closure of the SSV and SSSV valves, a solenoid  
34 would release a small amount of nitrogen pressure or hydraulic fluid to a storage tank  
35 and the valves would spring closed. A small pump would be provided to allow re-  
36 energization of the SSV and the SSSV valves when the well is restarted after a  
37 shutdown. The selection of the SSV and SSSV well actuators has been made to  
38 maintain a very low surface profile.

1 At the EOF tie-in with Line 96, a Flow Safety Valve (FSV) would prevent backflow of oil  
2 from the pipeline, thus providing protection against uncontrolled oil flow from Line 96.

3 All surface and subsurface safety valves would be tested monthly with documentation  
4 submitted to DOGGR within 5 days, and quarterly testing would be witnessed by a  
5 DOGGR engineer to satisfy requirements under California Code of Regulations sections  
6 1774-1774.2 and 1747.

#### 7 *Surveillance at Pier 421-2*

8 A surveillance camera would be mounted on Pier 421-2 to monitor the condition of and  
9 activity at the pier. The live video feed will be displayed in the EOF control room. The  
10 electrical panel supporting this camera would also house a tamper switch to alert staff at  
11 the EOF of possible tampering.

#### 12 *Downhole Pump Monitoring*

13 The downhole ESP would be equipped with a multi-sensor to monitor downhole  
14 conditions such as motor load, motor and intake temperature, intake and discharge  
15 pressures, and pump vibration. These data would be transmitted over the power feed  
16 back to the motor control panel located at the EOF. The motor control panel would  
17 incorporate safety switches to automatically shut-in the pump in the event of a deviation  
18 from normal operating conditions such as a pipeline rupture or a process interrupt.

### 19 **Pipelines**

#### 20 *Safety Measures for Existing 6-inch Line*

21 The existing 6-inch line would be hydrotested to 100 psig prior to installation of the  
22 3-inch flowline and internally lined with a new plastic coating. The 6-inch line would be  
23 protected against external corrosion by enhancing the impressed current cathodic  
24 protection system on the Platform Holly pipelines to include the PRC 421 shipping line.

#### 25 *Safety Measures for Proposed 3-inch Flowline*

26 A non-metallic composite pipe would be used for the 3-inch flowline. This pipe is made  
27 of HDPE with a layer of metal or fiberglass mesh imbedded within. This type of pipe  
28 offers good chemical resistance and excellent flexibility. Because it is non-conductive  
29 and immune to galvanic electrochemical effects, it does not corrode like metal piping. It  
30 is also impervious to many aggressive chemicals as well as scale build-up.

31 In the event of a leak from the 3-inch flowline, oil would be contained by the outer 6-inch  
32 line. Leak detection would be provided by sensing fluid/pressure accumulation in the  
33 annular space between the outer 6-inch line and the 3-inch flowline. The annular  
34 fluid/pressure will be continuously monitored at the EOF control room. Upon detection of

1 fluids in the annular space, or low pressure in the 3-inch flowline, the well pump would  
2 be shut-in and the SSSV and SSV would close. It is expected that a complete shut-in  
3 would occur within 15 seconds of leak detection.

4 Double-wall piping would also be used for the exposed sections of the flowlines installed  
5 on Pier 421-2; the double-wall design is intended to reduce chances for a spill to occur.  
6 The primary carrier flowline on the Pier would also be protected by an outer  
7 containment line. This outer containment line would be monitored by the same  
8 monitoring system that monitors the 6-inch containment line onshore. The caissons of  
9 Pier 421-2 would help contain potential leaks from the wellhead piping. The well cellar  
10 would also be equipped with a level switch to detect and provide an alarm regarding the  
11 build-up of liquids in the caissons.

## 12 **Motor Control Panel and Transformer**

13 For security reasons, the motor control panel and transformer would be located at the  
14 EOF rather than at Pier 421-2, where they can be more closely monitored. As provided  
15 in Section 2.3.4 for specific modifications to the EOF, the electrical motor control panel  
16 would be installed in the EOF control room. The transformer would be located at the  
17 southwest corner of the EOF, near the PLC.

## 18 **Inspection Programs**

19 Visual inspections are and would continue to be conducted at the PRC 421 facilities,  
20 including the pier, caissons, and roads, twice each day by EOF staff. The well cellar and  
21 pipeline ROWs are also inspected at least daily for indications of oil leakage. Inspectors  
22 record any deficiencies and report them to Venoco management. Records of  
23 inspections are maintained in a log book at the EOF. A leak detection sensor as  
24 mentioned previously would be installed and would shut the well down in the event of a  
25 pipeline leak. Maintenance activities are expected to be minimal. A production operator  
26 would visit the well daily to ensure correct operation.

27 Facility inspections are performed by several agencies, including the CSLC, Santa  
28 Barbara County APCD, Santa Barbara County Fire Department, Santa Barbara County  
29 Office of Emergency Management (OEM), and City of Goleta. The California State Fire  
30 Marshal (CSFM), City of Goleta, and Santa Barbara County share jurisdiction of  
31 Line 96. The CSLC's Mineral Resources Management Division (MRMD), Santa Barbara  
32 County OES, and Santa Barbara County APCD all conduct annual inspections of the  
33 PRC 421 facilities. Local agencies conduct an annual inspection at the EOF per the  
34 facility's Safety, Inspection, Maintenance, and Quality Assurance Program. In addition,  
35 the facilities will be subjected to MRMD monthly Safety and Pollution Prevention  
36 inspections and five-year Safety and Pollution Prevention audits.

## 1 Security Program

2 Access to Pier 421-2 is restricted via 8-foot-tall chain-link fences that block entry to the  
3 production equipment on the piers. The facility gates are kept closed and locked unless  
4 access is required. Security is provided to PRC 421 by Venoco staff at the EOF. A  
5 private security firm patrol twice daily at irregular intervals.

### 6 2.4.3 Oil Spill Response Capability and Emergency Response Equipment

7 Venoco's Oil Spill Contingency Plan (OSCP) – South Ellwood Oil Field, which is  
8 reviewed and approved by the California Department of Fish and Wildlife (CDFW) Office  
9 of Spill Prevention and Response (OSPR) and Santa Barbara County OEM, would  
10 cover the proposed Project (Venoco 2011). The OSCP details response procedures,  
11 training and drills for the covered facilities, and spill response capabilities, and includes  
12 a facility-based initial incident response team (IIRT) and a corporate-based sustained  
13 incident response team (SIRT) for all on-water, beachfront, onshore, and shallow-water  
14 response. Initial oil spill response containment equipment for PRC 421 is stored  
15 onboard Platform Holly and at the EOF. Further, in the event of a spill, Venoco contracts  
16 for spill response services with Clean Seas and NRC Environmental Services (NRC).  
17 Clean Seas has an extensive inventory of spill containment and recovery equipment,  
18 response vessels, equipment trailers, vehicles, sorbents, and miscellaneous support  
19 equipment. NRC, which is Venoco's primary contractor for onshore and shoreline  
20 cleanup, also has sufficient resources and trained personnel to satisfy all Federal and  
21 State onshore and shoreline cleanup planning requirements. Equipment available to  
22 respond to an oil spill is detailed in the Ellwood OSCP and summarized below.

Vessels and Skimmers	<ul style="list-style-type: none"> <li>• Platform Holly crew boat stationed at Ellwood Pier, staffed 24 hours/day.</li> <li>• Platform Holly boom boat stationed at Platform Holly, staffed 24 hours/day.</li> <li>• Clean Seas Southern Oil Spill Response Vessels (OSRV), stationed at the Santa Barbara Harbor. The Clean Seas OSRVs have built-in Lamor skimming system as well as two open ocean skimmers on board at all times, ready for service.</li> </ul>
Oil Containment Booms	<ul style="list-style-type: none"> <li>• Platform Holly - 1,500 feet of Expandi Boom.</li> <li>• Clean Seas OSRV - 1,500 feet of ocean boom (i.e., 60-inch Reel Pack, Kepner boom).</li> <li>• 3,000 feet of open ocean boom (i.e., Oil Stop continuously inflatable and/or 43-inch Expandi Boom).</li> </ul>
Secondary Response	<p>Clean Seas maintains access to additional offshore spill response resources which may be cascaded into its response area from other response cooperatives. Additional State and Federal spill response resources are available through the California Area Contingency Plan and Federal (Region 9) Regional Contingency Plan as activated by the U.S. Coast Guard (USCG) Federal On-Scene Commander. NRC provides onshore and near-shore responses and support to Clean Seas for offshore spill response.</p>

1 **2.4.4 Fire Prevention and Preparedness Plan**

2 Venoco's Fire Prevention and Preparedness Plan for the South Ellwood Oil Field  
3 Facilities identifies fire protection and suppression equipment that are present and  
4 maintained for fire control (Venoco 2003). Venoco personnel use the resources cited in  
5 the Emergency Action Plan (EAP) – South Ellwood Field (Venoco 2011) to implement  
6 safe and effective response actions for all emergency events including fire. The EAP in  
7 conjunction with the OSCP for the South Ellwood Field, Emergency Evacuation Plans,  
8 and H<sub>2</sub>S Contingency Plans fulfills Occupational Safety and Health Administration  
9 (OSHA) requirements for a Fire Prevention Plan as cited in 29 Code of Federal  
10 Regulations (CFR) 1910.38(b).

11 **2.4.5 Repressurization Monitoring**

12 As noted in Table 2-1, based on DOGGR well records and knowledge of historical  
13 abandonment practices, many of the original 74 orphan wells were abandoned in ways  
14 that do not meet modern standards. The CSLC staff is concerned that pressure has  
15 increased within the Vaqueros Reservoir and could potentially cause unintentional oil  
16 releases into the coastal environment. The increased pressure in the reservoir could  
17 force a leak from the historic abandoned wells in offshore areas of the reservoir or  
18 possibly lead to additional release of oil from a natural seep (see Section 4.2.1 for a  
19 detailed discussion of repressurization). Once Venoco is authorized to recommission  
20 PRC 421, a static reservoir pressure will be taken from Well 421-2 prior to resumption of  
21 production. Static pressure measurements will also be obtained annually during EOF  
22 shut-down to be used in the analysis of repressurization.

23 The crucial information necessary to assess the risk of an accidental release from  
24 abandoned wells is the maximum pressure that could occur in the reservoir as a result  
25 of aquifer influx (flow of water into the oil reservoir from adjacent aquifer). At the time of  
26 discovery in 1928, the reservoir pressure was found to be at normal hydrostatic  
27 pressure, not at an abnormally high pressure that sometimes occurs under certain  
28 geologic or hydrologic conditions.<sup>5</sup> If it can be determined that the aquifer surrounding  
29 the Vaqueros Reservoir causes a pressure no higher than normal hydrostatic pressure,  
30 then the concern about potential leakage from older abandoned wells would be  
31 resolved. Measurements of static reservoir pressure would be made on a periodic basis  
32 during the production operations (at least once a year). The pressure trend would be  
33 monitored closely. In case reservoir pressure continues to increase during production,  
34 then additional pressure transient testing and analysis may be needed to ascertain and  
35 quantify subsurface factors contributing to the pressure increase. Venoco will submit all  
36 testing and monitoring procedures for CSLC approval. As the oil production rate  
37 declines over time, and the economic limit approaches, pressure measurements would

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<sup>5</sup> Hydrostatic pressure means the pressure resulting from a static column of water or fluid.

1 be obtained to estimate the final static reservoir pressure that would develop when  
2 production operations cease and the oil field is abandoned.

### 3 **2.5 LINE 96 PIPELINE (EOF TO PAAPLP COASTAL PIPELINE WEST OF LFC)**

4 The Line 96 pipeline from the EOF to the PAAPLP Coastal Pipeline extends 8.5 miles to  
5 the west along the Gaviota Coast from just outside the northwest corner of the EOF.  
6 The pipeline crosses north under U.S. Highway 101, then along the north side of the  
7 Highway to a site west of LFC where it connects with the regional oil distribution pipeline  
8 network via the existing PAAPLP Coastal Pipeline (Figure 2-7).



**Figure 2-7. Line 96 Pipeline Route**

9 Line 96 facilities include pig receiver connections, flow metering, and valve connections  
10 at the PAAPLP Coastal Pipeline receiving station west of LFC. These facilities allow the  
11 injection of treated oil from Platform Holly and potentially PRC 421 into the 24-inch  
12 common carrier PAAPLP Coastal Pipeline for transportation to destinations downstream  
13 of the Gaviota Pump Station. The PAAPLP Coastal Pipeline extends from LFC to  
14 Gaviota as a 24-inch 150,000 BOPD capacity line, and from Gaviota to Pentland in Kern  
15 County as a 30-inch, 300,000 BOPD capacity line. The PAAPLP Coastal Pipeline ties  
16 into pipelines going south to market destinations at Los Angeles area refineries.

17 Line 96 begins immediately outside and adjacent to the EOF at a valve box outside the  
18 entry gate, downstream of the Lease Automatic Custody Transfer (LACT) meter station  
19 and pumps. Approximately 585 feet of the pipeline lies within the Goleta city limits, with  
20 the remainder of the 8.5-mile pipeline in unincorporated Santa Barbara County.

21 Mainline Block Valves (MBV) are located at the start of the pipeline (outside the EOF  
22 facility) and at the terminus with PAAPLP Coastal Pipeline (Figure 2-7). Additional block  
23 valves are located on the east side of Eagle Canyon Creek, on the east side of Dos  
24 Pueblos Creek, near the intersection of Rancho Cañada and El Capitan Ranch Road,  
25 and near the intersection of Calle Real and Corral Canyon Road. Check valve stations

1 were installed to prevent reverse flow in the line and guard against release of product to  
2 the environment in case of catastrophic failure or dig-in damage at certain low points.  
3 Check valves were located on the west side of Eagle Canyon Creek, the west side of  
4 Dos Pueblos Creek, on the west side of Las Llagas Canyon, and near the departure  
5 point out of Calle Real near the delivery facility. MBVs and check valves are accessible  
6 from the EOF in approximately 20 to 30 minutes.

### 7 **2.5.1 Operation of the Line 96 Pipeline**

8 Oil, gas, and, water from PRC 421 would be commingled with oil and water from  
9 Platform Holly (currently approximately 7,500 BPD of oil and water) within the EOF and  
10 processed to remove water, entrained gas and H<sub>2</sub>S before being transported through  
11 Line 96, and would flow from the EOF to the PAAPLP Coastal Pipeline west of LFC.  
12 The Line 96 oil pipeline is owned and operated by Ellwood Pipeline, Inc., a subsidiary of  
13 Venoco. Oversight, management, and routine maintenance of the pipeline are  
14 undertaken by current staff and contractors of Ellwood Pipeline, Inc. No increase in  
15 staffing is proposed or required as part of this proposed Project. Operation of Line 96 is  
16 expected to continue until the production life of oil from Platform Holly ends, which is not  
17 anticipated until after the Project life.

18 No oil storage facilities would be available for the production from PRC 421 other than  
19 what is already provided for the Platform Holly oil. Therefore, oil produced from the  
20 Project would be blended with the Platform Holly oil and continuously transported  
21 through Line 96 to the PAAPLP Coastal Pipeline located west of LFC, except where the  
22 Platform Holly oil is currently stored at the EOF.

23 In addition, no oil storage facilities would be available at the PAAPLP Coastal Pipeline  
24 location for any oil transported through Line 96. If, for any reason, the PAAPLP Coastal  
25 Pipeline system downstream of the EOF were not operating, the available working level  
26 in the two 2,000-barrel tanks at the EOF would dictate how long the Applicant could  
27 operate before diverting or curtailing production from Platform Holly and PRC 421. At  
28 current production from Platform Holly combined with the projected 150 BOPD from  
29 PRC 421, storage for ~~approximately less than 1 to 2~~ days of production could be  
30 accommodated.

### 31 **2.5.2 Maintenance and Safety of Line 96**

32 Line 96 includes a pipeline leak detection system that uses a pressure and temperature-  
33 compensated flow-metering system, with meters at each end of the pipeline. In addition,  
34 low pressure switches monitor for low pressure in the pipeline. The inlet and outlet flow  
35 rates are computed and compared continuously to each other by a PLC computer. In  
36 the event of a deviation between the inlet and outlet flows, or a substantial loss of  
37 pressure at either end, the pipeline is automatically shut down and blocked in. The

1 overall accuracy of the system is expected to fall in the +/- 5 percent range over a 4-  
2 hour period.

3 Line 96 is monitored and operated from Venoco's EOF and can be remotely monitored  
4 and shutdown from the PAAPLP central control facility in Houston. Both of these  
5 facilities provide for continuous monitoring 24 hours per day. The existing LACT meter  
6 at the EOF is used as the basis for custody transfer to PAAPLP. The pipeline safety  
7 system relies upon a Supervisory Control and Data Acquisition (SCADA) system, which  
8 gathers data from remote points for use by automatic controls and safety systems. The  
9 data gathered by the SCADA system include operating pressure, temperature, and flow  
10 at the points of entry (connection at the EOF) and exit (PAAPLP Coastal Pipeline). The  
11 pumps are equipped with devices to sense pressure and measure electrical current and  
12 temperature; these devices allow operators to monitor pump performance and provide  
13 inputs to the SCADA system. Flow or pressure deviations are analyzed by the leak  
14 detection system and an alarm will be sounded should any reported deviations exceed  
15 pre-set parameters. The minimum leak detection flow rate is based on a state-of-the-art  
16 leak detection system for hourly and 24-hour time periods. The overall accuracy of the  
17 system is estimated to fall in the +/- 5 percent range over a 4-hour period, and +/- 1  
18 percent range over a 24-hour period.

19 Venoco and PAAPLP Coastal Pipeline subscribe to the Underground Service Alert "one  
20 call" system that provides a single toll-free number for contractors and individuals to call  
21 prior to digging near the pipeline. Upon notification that a contractor or property owner is  
22 intending to dig near the pipeline, the horizontal location of the pipeline is marked.  
23 Marking is provided within 48 hours of a request. Additionally, a warning tape with the  
24 pipeline name is buried approximately 18 inches above the pipeline.

25 The pipeline route is inspected in accordance with CSFM requirements (U.S.  
26 Department of Transportation, 49 CFR Part 195 requires visual inspection 26 times per  
27 year) to spot third-party construction or other factors that might threaten the integrity of  
28 the pipeline. Additionally, inspections of highway, utility, and pipeline crossing locations  
29 are conducted in accordance with State and Federal regulations. The integrity of the  
30 pipeline from corrosion is inspected annually at all test locations, quarterly at control  
31 points, and more frequently than quarterly at cathodic protection systems to ensure  
32 corrosion control. Maintenance pigs for pipeline cleaning are operated as needed.

33 Block valves are cycled and inspected twice annually, not to exceed 7 months between  
34 inspections, to ensure proper operation (per 49 CFR 195.420). The cathodic protection  
35 system consists of passive anodes buried along the entire pipeline length. An insulating  
36 flange was installed at the PAAPLP Coastal Pipeline tie-in point to isolate the cathodic  
37 protection systems of each pipeline. Quarterly, voltage and current readings are  
38 recorded for each of the anodes and critical test stations are measured and recorded.  
39 Annually, voltage readings at all test stations are measured and recorded. If the data

1 indicate that potential problem areas exist on the pipeline, voltage readings are taken all  
2 along the suspect areas using a technique called a close interval survey. Adjustments  
3 are made to the system, as required, when test data indicate that voltage levels are  
4 outside of the design limits.

5 OSCPs developed for facilities involved with the Line 96 pipeline were prepared by  
6 Venoco, Ellwood Pipeline, and PAAPLP and were reviewed and approved by  
7 appropriate Federal, State, and local agencies (including OSPR) for each company's  
8 respective pipelines. An OSCP is required under State and Federal regulations (Senate  
9 Bill [SB] 2040 and 40 CFR 300, the Hazardous Substances Pollution Contingency Plan,  
10 and the Oil Pollution Act of 1990). It is also required under local regulations under Santa  
11 Barbara County Chapter 12, Section 8 and Santa Barbara County Ordinance 3014. The  
12 OSCP provides a finalized list of emergency service providers. Venoco has also  
13 prepared an EAP to specify measures to be taken in emergency scenarios for its  
14 existing facilities. These documents identify the responsible parties for the incident  
15 command and the supporting organizations/agencies.

16 PAAPLP terminal and pump stations have firefighting and other emergency equipment.  
17 Firefighting equipment includes carbon dioxide (CO<sub>2</sub>) and/or halon fire extinguishers  
18 inside the control rooms for electrical fires around panels and switchgear. Dry powder  
19 fire extinguishers are located in the station yard for hydrocarbon fires. Fire suppressant  
20 foaming agents and related foam generation equipment are also onsite at manned  
21 facilities or are otherwise available. In addition, emergency call lists are posted at all  
22 stations in case of accident, fire, or explosion.

## 23 **2.6 DECOMMISSIONING AND REMOVAL OF PIER 421-1**

24 Following the return of oil production from Pier 421-2 into the EOF, the proposed Project  
25 includes the decommissioning of Well 421-1 and removal of Pier 421-1, as this well and  
26 pier would not be required for resuming operations. Venoco would apply for approval of  
27 Well 421-1 decommissioning and abandonment within 90 days of receipt of all permits  
28 required for the recommissioning of Pier 421-2. Before decommissioning Well 421-1,  
29 Venoco would be required to file a written notice of intent to commence such work with  
30 the DOGGR and submit an Abandonment and Restoration Plan covering the  
31 decommissioning of the well and facilities (in accordance with Pub. Resources Code, §  
32 3203 and Cal. Code Regs., tit. 14, § 1776, subds. (e) and (f), respectively). All  
33 structures to be removed and the underlying sand would be evaluated for the presence  
34 of hazardous materials, including polychlorinated biphenyls (PCBs), metals, polycyclic  
35 aromatic hydrocarbons (PAHs), benzene, toluene, ethylbenzene, xylene, asbestos, and  
36 other oil-related byproducts. Prior to any well decommissioning or pier removal  
37 activities, Venoco would notify the CCC, City of Goleta, County of Santa Barbara Fire  
38 Department Fire Prevention Division (FPD), Clean Seas, Santa Barbara County APCD,  
39 DOGGR, and CSLC of pending well work.

1 This Project component would involve the sequence of events listed below, some of  
2 which may occur concurrently. Some variation may occur, depending upon unidentified  
3 site conditions and contractor(s) selected to do the work:

- 4     · Installation of onshore work area fencing to exclude the contractor from working  
5       in the adjacent ESHAs and to confine the construction activity and related  
6       equipment storage to existing disturbed surfaces;
- 7     · Plugging of Well 421-1, likely with a combination of cement plugs and  
8       mechanical bridge plugs;
- 9     · Removal of the 8-foot-tall chain-link fencing and barbed wire that blocks entry to  
10      the well-head on Pier 421-1;
- 11    · Removal of the caissons that surrounds Pier 421-1. This caisson is a concrete  
12      and sheet pile, sand filled structure, approximately 68 feet wide, 42 feet long and  
13      20 feet tall;
- 14    · Excavation of caisson foundations and rebar to an appropriate depth below  
15      existing grade;
- 16    · Final abandonment of the well casing/conductors in accordance with DOGGR  
17      regulations and approvals;
- 18    · Demolition of pier, including removal of metal railing, wood planking, 20 white  
19      steel piles and supporting cross beams, and excavation/removal of pilings,  
20      concrete and rebar to an appropriate depth below bedrock;
- 21    · Removal of cables;
- 22    · Removal of all piping and interconnection between Pier/Well 421-1 and Pier/Well  
23      421-2 and any other ancillary facilities associated with Pier/Well 421-1;
- 24    · Sand remediation;
- 25    · Reinforcement of seawall at the access road and placement of rock boulder rip  
26      rap for approximately 75 feet on the seaward side of seawall to match existing rip  
27      rap currently on both sides of pier;
- 28    · Redistribution of sand to restore natural contours of the beach; and
- 29    · Work site restoration, habitat restoration, and cleanup.

### 30 **2.6.1 Site Preparation**

31 A temporary ramp near the west end of the existing PRC 421 access road would be  
32 used to facilitate beach access (Figure 2-2). This ramp has been used for equipment  
33 beach access on various PRC 421 pier repair projects in the past. The upper portion of  
34 the ramp is intact; however, the lower portion would need to be reconfigured by  
35 repositioning existing armor rock and moving local beach sand. No new material would

1 be necessary to re-establish the ramp. Depending on wave and tide action, beach sand  
2 may occasionally need to be placed onto the ramp to fill gaps in the armor rock.

3 A laydown area would be established in the pipeline ROW, a gravel access road,  
4 immediately east of Bell Canyon Creek and west of the EOF (see Figure 2-2).  
5 Temporary fencing would be placed adjacent to the Bell Canyon Creek ESHA, or along  
6 the edge of the existing gravel access road, to protect the creekside vegetation.  
7 Temporary construction fencing would also be placed around the wetland located near  
8 the entrance to Pier 421-1 (and Pier 421-2 if this area is used for equipment staging)  
9 immediately north (bluff side) of the access road to prevent access by Project  
10 personnel, equipment, and staging of material. Silt fencing would be installed on the  
11 south (ocean side) of the access road for its entire length to protect from soil runoff  
12 toward the ocean. Additional temporary storage for small items would also take place  
13 along the access road and potentially on Pier 421-2. Equipment staging and temporary  
14 storage would also occur along a temporary laydown area just west of the EOF, the  
15 access road, and on the deck of Pier 421-2.

### 16 **2.6.2 Pile Removals**

17 Steel piles that support both the pier and caisson extend approximately 25 feet into the  
18 underlying bedrock (Monterey Shale). These piles would be cut after excavation to an  
19 appropriate depth using an external thermal cut. The sand area in which the piles would  
20 be removed would be covered with a heavy tarp material in order to collect any of the  
21 rusted pile flakes and slag material from the handling and cutting operations. A powered  
22 man lift would be the primary mechanism for lifting personnel up to the point at where  
23 the top of the pile would be cut from the beams. Scaffolding may also be installed, as  
24 required. Thermal cutting would be the main mechanism for making the pile cuts.  
25 Pneumatic grinders and hand saws would be used for dressing the cuts. If excessive  
26 seawater is encountered during the excavation operations, a gasoline powered or air  
27 powered pump would be used to lower the water to a sufficient level to allow a cut to be  
28 made at an appropriate depth below the sand level. Removal of sand to expose the  
29 piles would be done with a small tracked excavator or backhoe / loader supplemented  
30 with hand digging. The excavated holes would be backfilled by the excavator or  
31 backhoe/loader and supplemented with hand filling operations. Additional or different  
32 equipment may be used depending on the contractor selected.

### 33 **2.6.3 Disposal of Materials**

34 Approximately 400 cy of cement, rebar and metal material would be removed from Pier  
35 421-1. In 2006 as part of a caisson well repair project at Pier 421-1, hazardous  
36 materials testing was conducted for the Lease 421-1 Caisson Wall Repair (05-132-DP).  
37 Sediment test results indicated non-detectable levels of chemicals, such as xylenes,  
38 benzene, toluene and ethylbenzene, asbestos, as well as sulfides. Other parameters

1 such as total petroleum hydrocarbons (TPH), toxicity and pH were within acceptable  
2 limits as determined by the FPD and in conformance with the California Ocean Plan and  
3 Regional Water Quality Control Board (RWQCB) National Pollutant Discharge  
4 Elimination System standards. During testing undertaken for a 2001 project to repair  
5 leaks at the facility during a routine inspection, hydrocarbons in the soil at depths of  
6 approximately 20 feet were detected under Pier 421-1. Due to the historical use of the  
7 facility and time passed since previous testing, additional testing of all structures to be  
8 removed and sand would be necessary prior to demolition activities at the pier to  
9 identify and characterize any hazardous substances within the structures and sand and  
10 characterize the source, distribution and magnitude of these substances.

11 Material removed from Pier 421-1 would be recycled when possible and all other  
12 material would be disposed of at appropriate facilities. Contaminated soil and related  
13 material would be analyzed to determine its material profile prior to disposal; this  
14 material would be disposed of at either Clean Harbors' Buttonwillow landfill west of  
15 Bakersfield or Waste Management's Altamont landfill in Livermore. Wood products that  
16 are contaminated would be disposed of by Clean Harbors, along with Ellwood's non-  
17 hazardous oil field debris material.

18 Venoco would prepare a Removal and Remediation Action Plan (Action Plan) for the  
19 safe removal of any contaminated materials. Final Action Plan approval would be  
20 required by OSPR, CSLC, RWQCB, and the City of Goleta.

#### 21 **2.6.4 Worksite Restoration and Cleanup**

22 After completion of well decommissioning, pier removal, and remediation as required  
23 and set forth in the Action Plan, the beach would be restored to the profile of the  
24 adjacent beach area. Surplus construction materials or equipment would be removed  
25 from the work site and the lay down area. All waste would be profiled to determine the  
26 proper method of disposal. Following removal of the Pier, a gap in the rock revetment at  
27 the base of the bluff would be present and would be filled in with approximately 70 feet  
28 of armor rock. The access road through the golf course may require minor maintenance  
29 to restore it to pre-construction condition, or whatever is required in the existing  
30 easement that Venoco has with the landowner. The equipment access ramp to the  
31 beach would be returned to its pre-construction condition. Maintenance to restore the  
32 PRC 421 pier access road to pre-construction condition would be performed.

#### 33 **2.6.5 Schedule, Major Equipment, Logistics and Public Beach Access**

34 Decommissioning is estimated to take approximately 30 days, not including any  
35 remediation that might be necessary. This assumes a crew being able to work on the  
36 beach for a 6-hour period each day between high tide and low tide windows. Although  
37 the actual work schedule may vary, work would typically be scheduled during daylight  
38 hours (7:00 AM until 7:00 PM), Monday through Saturday. On rare occasions, should

1 tides dictate, work may extend until 10:00 PM. Venoco would coordinate with Sandpiper  
 2 Golf Course and Bacara Resort and Spa management personnel to minimize any  
 3 interference with golf course or resort operations. This may require scheduling of  
 4 equipment and material deliveries to and from the site outside of the normal work hours  
 5 (i.e., pre-staging of materials before dawn).

6 Major equipment required may include the following (additional or somewhat different  
 7 equipment may be needed depending on unidentified site conditions and contractor(s)  
 8 selected to do the work).

On Beach	Excavator/loader for beach access, ramp construction and equipment transportation and standby emergency operations; small loader with backhoe attachment; powered man lift; excavator mounted hydraulic breaker and jack-hammers to break up concrete caissons; oxygen-acetylene torch and hydraulic shear to cut reinforced steel; hand digging and pneumatic powered cutting tools; rigging equipment; fire protection equipment; sump pump; and portable lighting.
On Piers	Small crane; and roll-off metal recycling bins.
On Access Roads or Staging Area	Flatbed truck; fuel truck; pickup truck; water truck and pump; tool truck; mobile crane; welding truck; and small tool shed.

9 Equipment would be removed from the beach and returned to the staging area at the  
 10 end of each workday and during high tides. Trenches would be filled in before the end  
 11 of each workday. No refueling of equipment would be allowed on the beach.

12 A workforce of approximately 10 contractors and Venoco personnel would be on-site at  
 13 any given time. Workers would park personal vehicles at the EOF or the temporary  
 14 laydown area west of the EOF. Workers not involved in moving equipment and tools  
 15 would either walk or use golf carts to cross the golf course to access the Project site.

16 Public access to the beach would be available during well decommissioning activities,  
 17 but lateral access would be interrupted during pier removal. Signs notifying the public of  
 18 dates of construction operations would be posted at access points, and during  
 19 potentially hazardous activities construction personnel would be stationed on each side  
 20 of the pier with the designated role to prevent public transit of the Project site.

21 **2.6.6 Monitoring and Safety Precautions**

22 As part of the Integrated Environmental Quality Assurance Program for Oil and Gas  
 23 Projects (EQAP), EQAP monitors under contract with the Santa Barbara County Energy  
 24 Division would be present throughout the removal work to monitor pre- and post-Project  
 25 conditions of vegetation, landforms, and fauna, as well as to ensure Project-related  
 26 activities are carried out in an environmentally sound manner. Daily EQAP reports and a  
 27 final EQAP report would be submitted by these monitors.

1 Before initiation of, and during, well work, spill prevention measures would be in place,  
2 equipment locations would be designated in the Action Plan, a vacuum truck and Clean  
3 Seas boat and equipment would be on location, and tubing and equipment pulled from  
4 the well would be laid down with lining in place and bundled/wrapped to prevent  
5 contamination. Venoco would be required to have an approved Spill Contingency Plan  
6 and a Fuel and Lubricant Drip Mitigation Plan in place. These plans would include: an  
7 approved refueling procedure to be followed if any equipment must be refueled on site,  
8 drip pans and fuel sorbent pads for applicable equipment; and provisions to inspect  
9 hoses and containers to ensure they are free of cracks or signs of deterioration.

## 10 **2.7 FUTURE PLANS AND ABANDONMENT OF PRC 421**

11 CSLC lease conditions require Venoco to decommission all facilities associated with  
12 PRC 421 at the end of the production life and restore the area to its natural condition.  
13 Decommissioning and abandonment of Pier 421-1 and Well 421-1 are described in  
14 Section 2.6. Future decommissioning activities of PRC 421 would generally include  
15 removal of Pier 421-2 and all associated facilities, including the well, the ESP, and  
16 electrical equipment. Decommissioning of PRC 421 would also likely involve removal of  
17 the seawall, beachside access road, pipelines and power cables within the access road,  
18 abandonment in place of the 1,800 feet of 6-inch pipeline connecting PRC 421 to the  
19 EOF, and removal of the transformer and electrical lines connecting PRC 421 to the  
20 EOF. Site cleanup including soil remediation may also be required as hydrocarbon  
21 contamination has been identified at the pier approach area of Pier 421-2.

22 Final decommissioning and abandonment of PRC 421 is not a part of the current  
23 Project as it would occur after the Project's life, would require preparation of separate  
24 environmental documentation in compliance with the California Environmental Quality  
25 Act (e.g., a MND or Environmental Impact Report), and would be subject to local, State,  
26 and Federal regulations that are in effect at the time of decommissioning. Specifics on  
27 decommissioning and hazardous materials investigations would be addressed in an  
28 Abandonment and Restoration Plan submitted to the CSLC, CCC, and City of Goleta.  
29 As required by Federal and State laws and local regulations, Venoco would be  
30 responsible for cleanup and remediation of any potential contamination that could have  
31 resulted from the operation of PRC 421; therefore, Phase I and Phase II hazardous  
32 materials site investigations would also be required prior to sediment removal.  
33 Preparing a full environmental analysis on decommissioning activities at this time is not  
34 warranted due to the estimated production life of the Project and there is no pending  
35 application that fully describes the scope of decommissioning. Environmental conditions  
36 are also likely to change from current conditions and advancement in technologies or  
37 new methodologies for removing the pier structures may also become available.

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