

## **“Overview of the Terminal Design”**



**Prevention First 2006**

*September, 2006*

*Long Beach, CA*



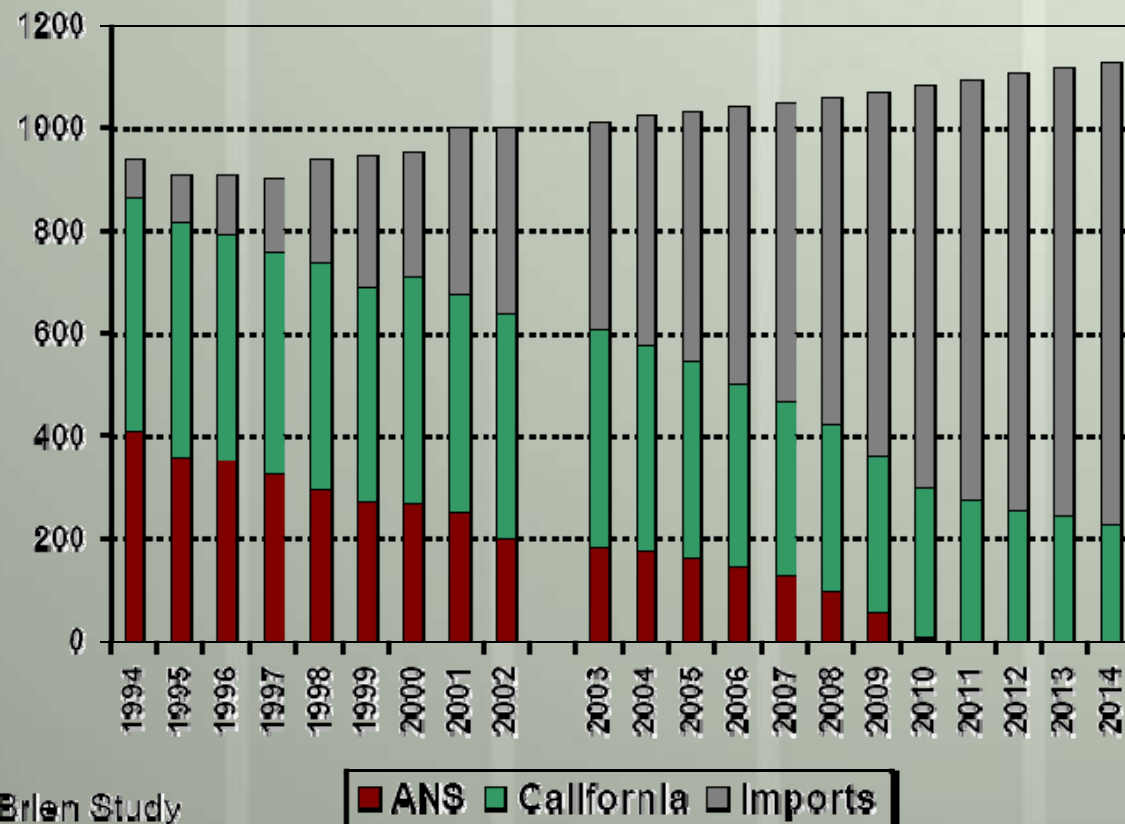
# Topics to be Covered

- *The Need for the Terminal*
- *Full Project Flyover*
- *Design Criteria*
- *State-of-the-Art Systems and Features*
- *State-of-the-Art Analyses Performed*
- *Challenges and Hurdles to Overcome*



# The Need for the Terminal

## *Los Angeles Regional Demand*



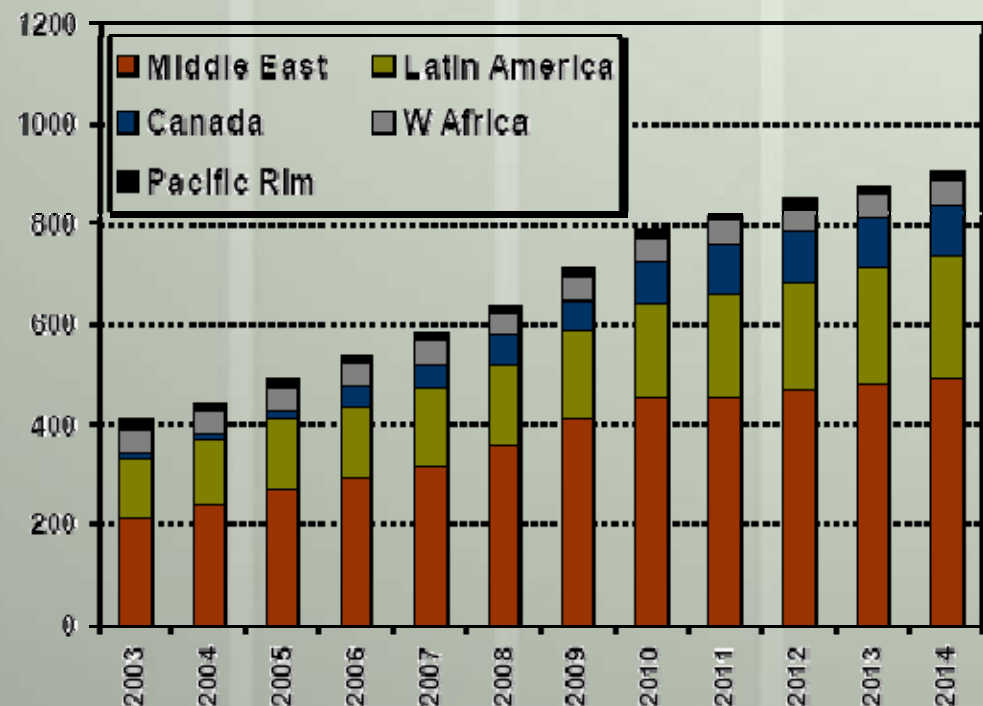
From Baker & O'Brien Study



# The Need for the Terminal

## *Foreign Imports Drive Demand*

- Significant increase in marine imports over next ten years—460,000 bbls/day or 100% increase
- Crude oil demand and decline of California crude oil productions drives the need for Pier 400 project
- Addresses petroleum import needs for the Los Angeles area
- Imports will be important to the continued economic development of the Los Angeles area economy



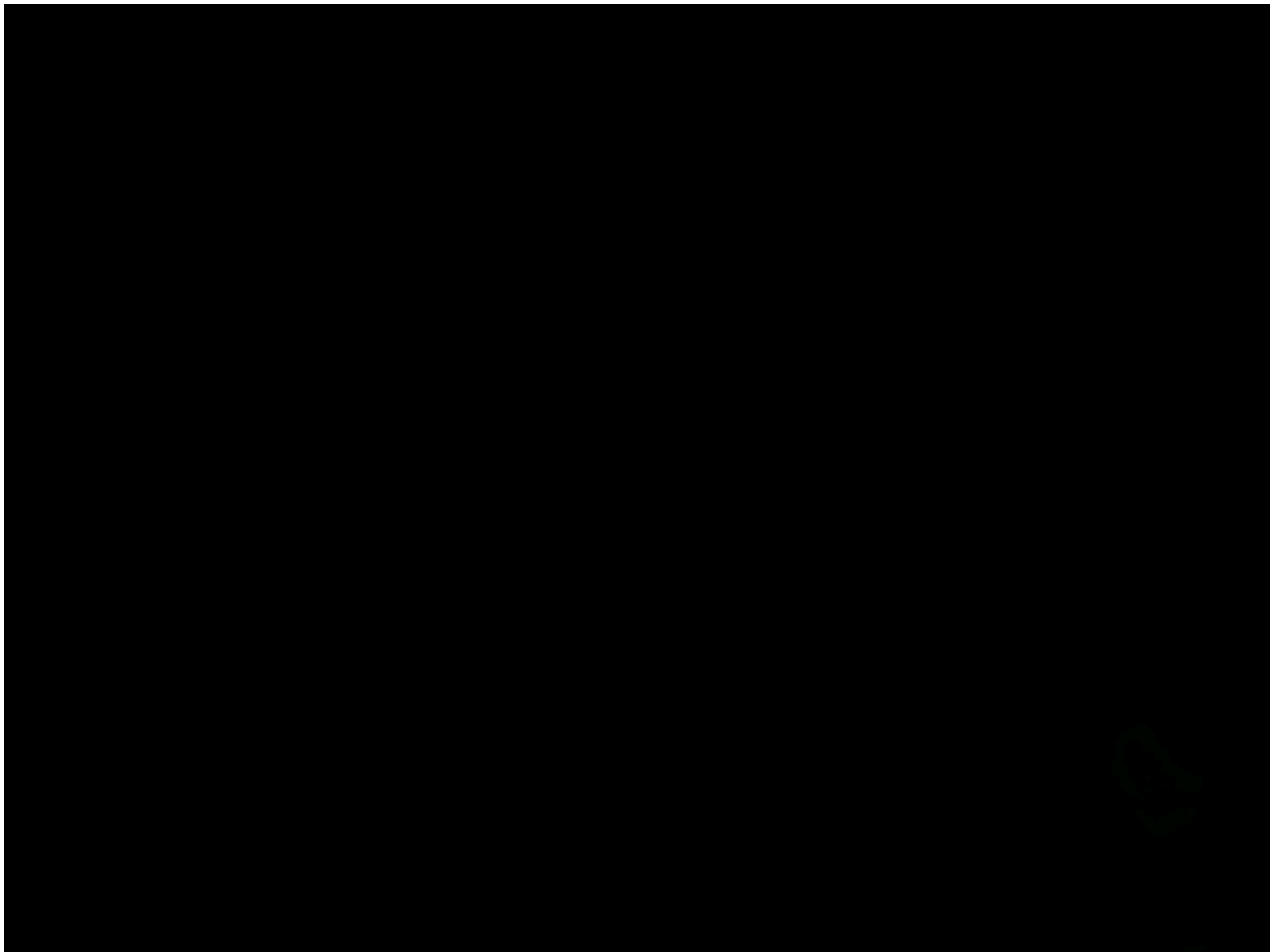
From Baker & O'Brien Study



# Design Criteria – Big Picture

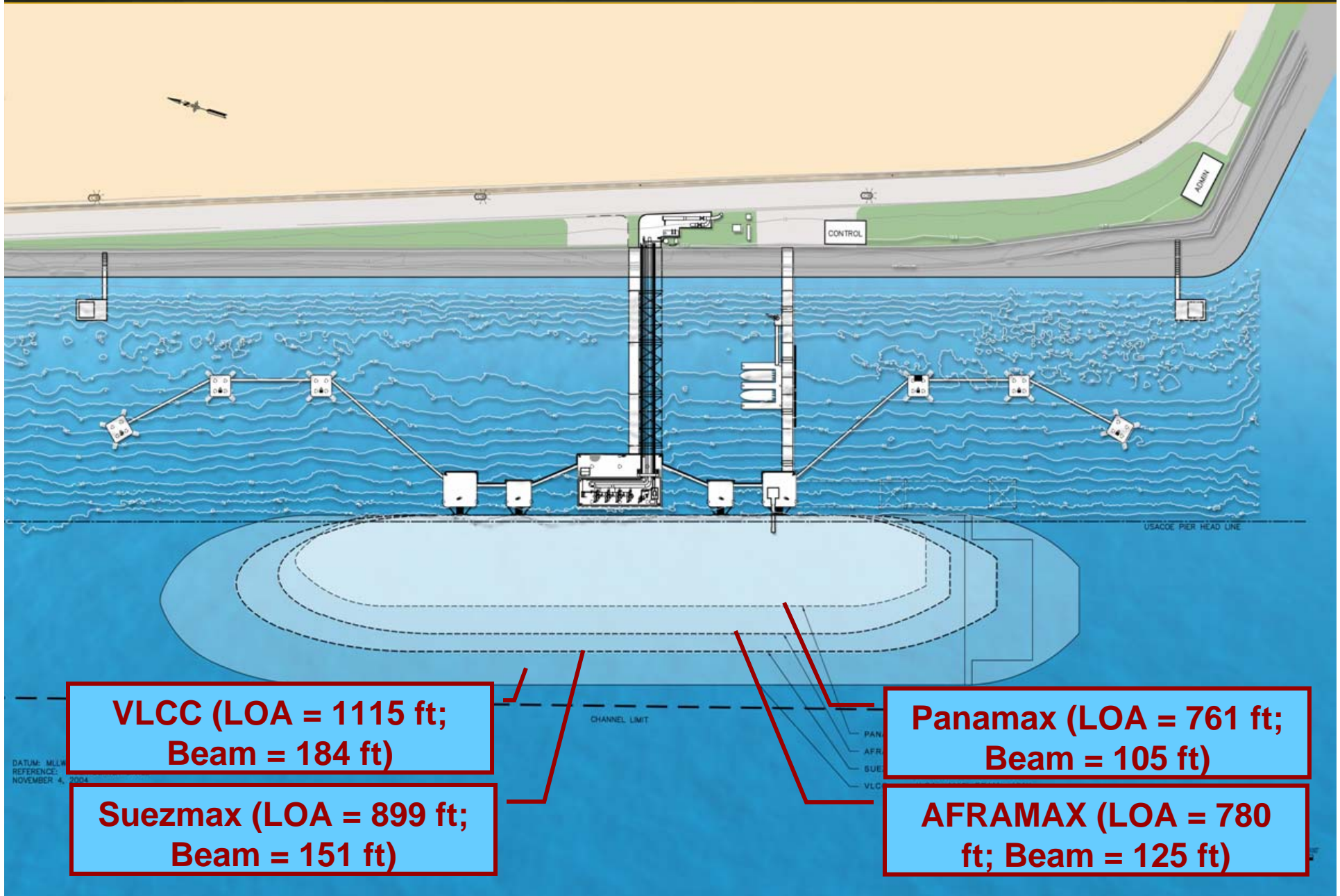
- ❶ ***Import Capacity = 250,000 bbl/day***
- ❷ ***Pier 400, Berth 408 Site Chosen***
  - ❖ *Deep Draft (-81 ft) Requires No Additional Dredging*
  - ❖ *Original Driver Behind Pier 400 Landfill*
  - ❖ *Relatively Isolated From San Pedro Community*
- ❸ ***Accommodate Panamax up to VLCC***
- ❹ ***Four 16-inch Unloading Arms***
- ❺ ***One 8-inch Fueling Arm for Distillate Loading/Unloading***
- ❻ ***State-of-the-Art Safety Features***





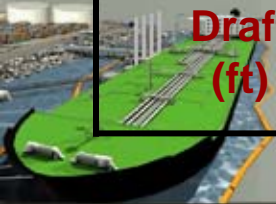


# Design Criteria – Terminal Layout



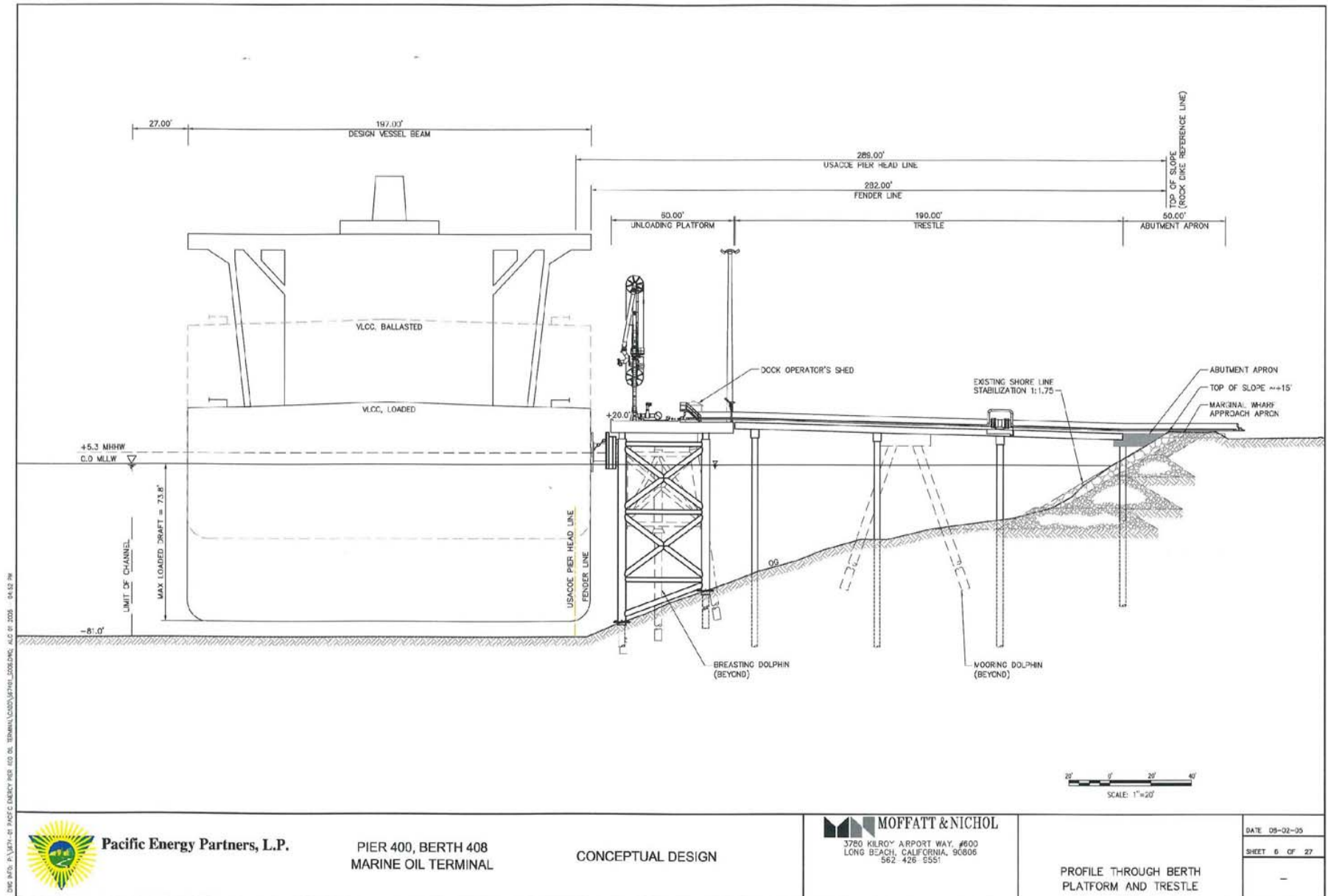
# Design Criteria – Design Vessel Parameters

PARAMETER	VLCC	SUEZMAX	AFRAMAX	PANAMAX	FUEL BARGE
DWT (tonnes)	325,000	149,000	105,000	70,000	1,400
Displacement (tonnes)	370,000	172,400	125,000	85,000	~1,800
LOA / Beam (ft)	1,115 / 184	899 / 151	780 / 125	761 / 105	170 / 44
Loaded Draft (ft)	74	56	48.5	44.6	~7

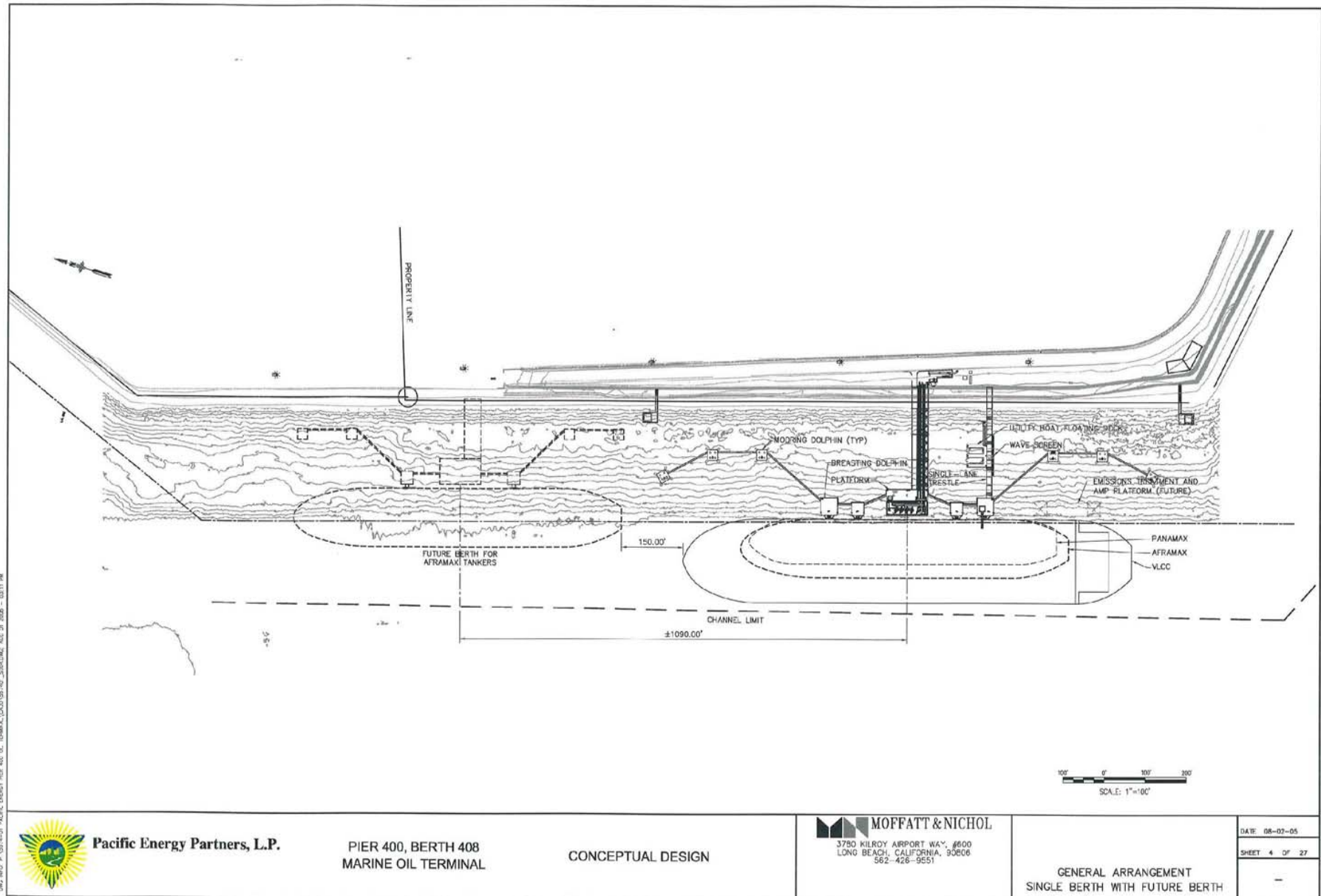




# Design Criteria – Cross Section



# Design Criteria – Allowing for the Future



Pacific Energy Partners, L.P.

PIER 400, BERTH 408  
MARINE OIL TERMINAL

CONCEPTUAL DESIGN

**MOFFATT & NICHOL**  
3750 KILROY AIRPORT WAY, #600  
LONG BEACH, CALIFORNIA, 90806  
562-426-9551

GENERAL ARRANGEMENT  
SINGLE BERTH WITH FUTURE BERTH

## Design Criteria – Fueling System



# Design Criteria

## ● *MOTEMS Structural Criteria*

- ❖ *Seismic Criteria*
- ❖ *Mooring Loads*
- ❖ *Berthing Loads*
- ❖ *Wave Loads*
- ❖ *Passing Vessel Loads*
- ❖ *Seiche*
- ❖ *Tsunamis*
- ❖ *Wind Loads*
- ❖ *Current Loads*
- ❖ *Load Combinations*
- ❖ *Safety Factors*



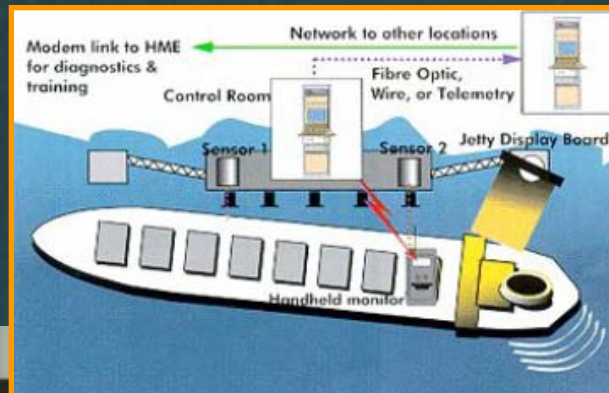
# Design Criteria

- *MOTEMS Fire Prevention, Detection and Suppression Criteria*
- *MOTEMS Piping, Mechanical and Electrical Systems Criteria*
- *Seismic Sensors*
- *Environmental Monitoring*
- *Security*



# State-of-the-Art Systems and Features

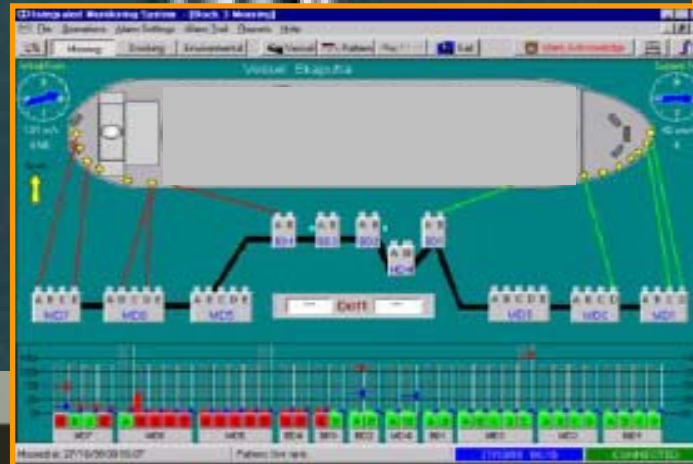
## ● *Laser-Assisted Docking Aid System*





# State-of-the-Art Systems and Features

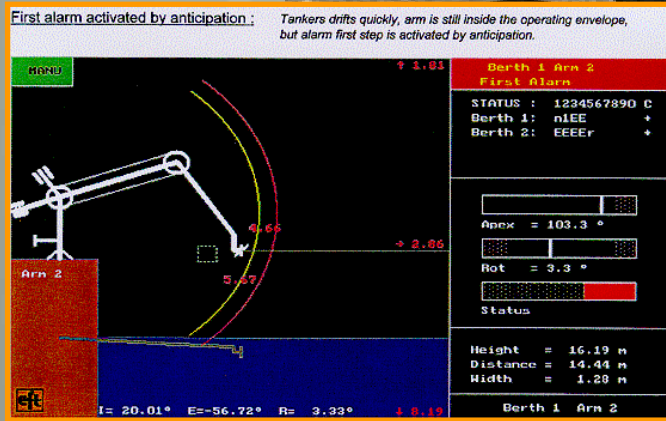
- *Quick Release Mooring Hooks with Integral load Monitoring and Staged Alarm*



**Load Cell  
in Hook**

# State-of-the-Art Systems and Features

## ● Unloading Arms with Quick Connect/Disconnect Couplers



# State-of-the-Art Systems and Features

- *Real-time Environmental and Seismic Sensor Monitoring*





# State-of-the-Art Systems and Features

- *Gangway Tower with Integral Position Monitoring and Staged Alarm*



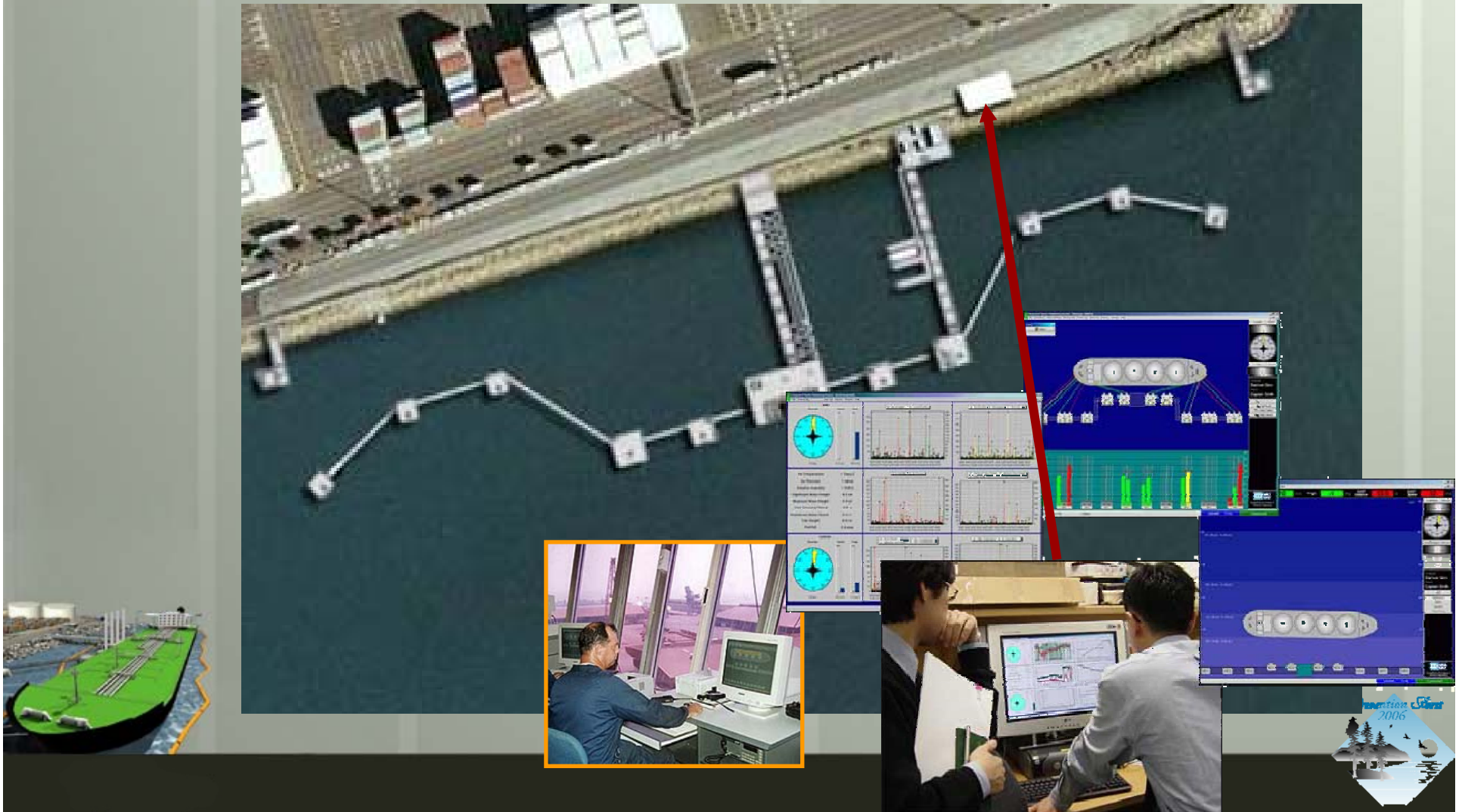
# State-of-the-Art Systems and Features

- *Fire Protection System with Redundancies – Based on Hazard Analysis and Fire Plan*



# State-of-the-Art Systems and Features

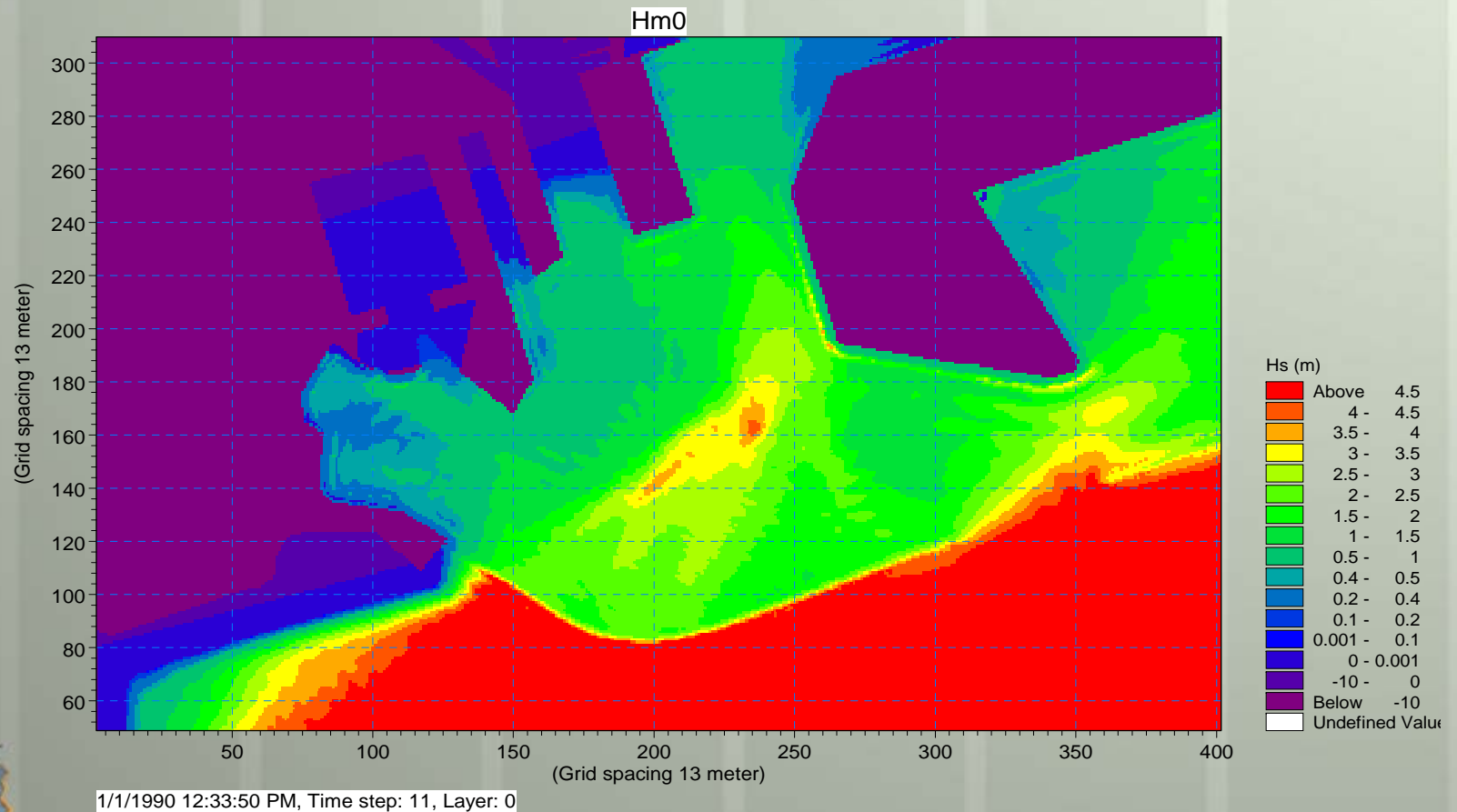
- *Integrated Control System for Effective Operator Control*





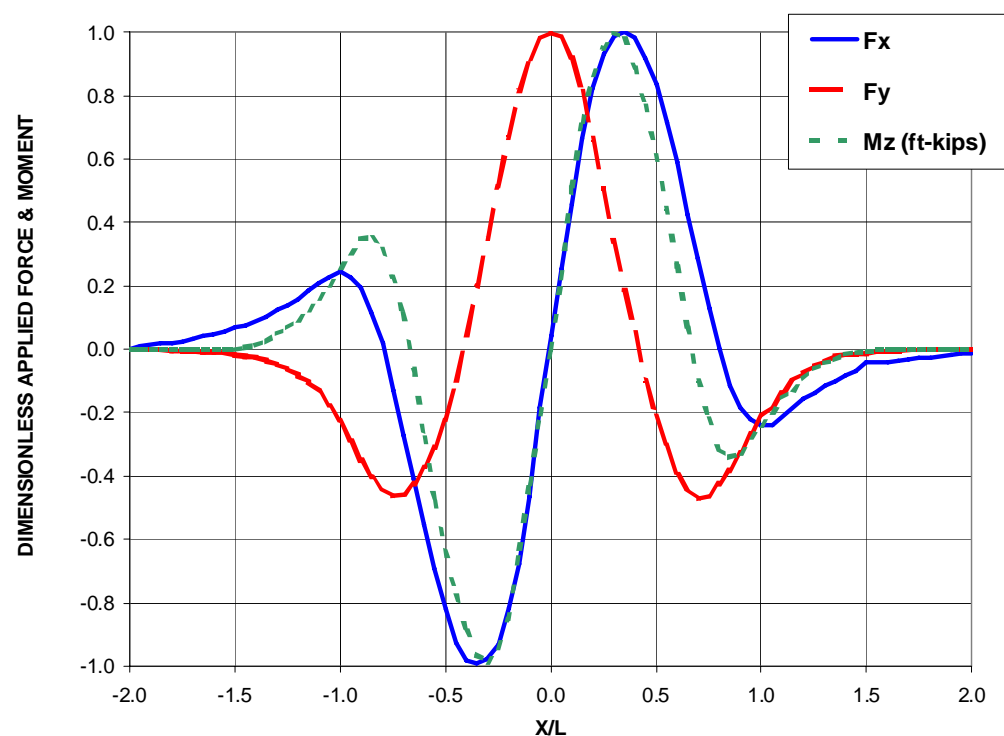
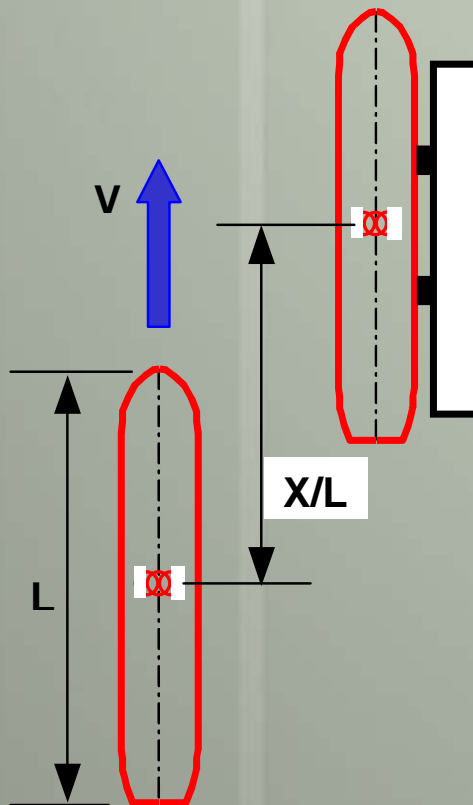
# State-of-the-Art Analyses Performed

## ● *Berth Operational Downtime Analysis*



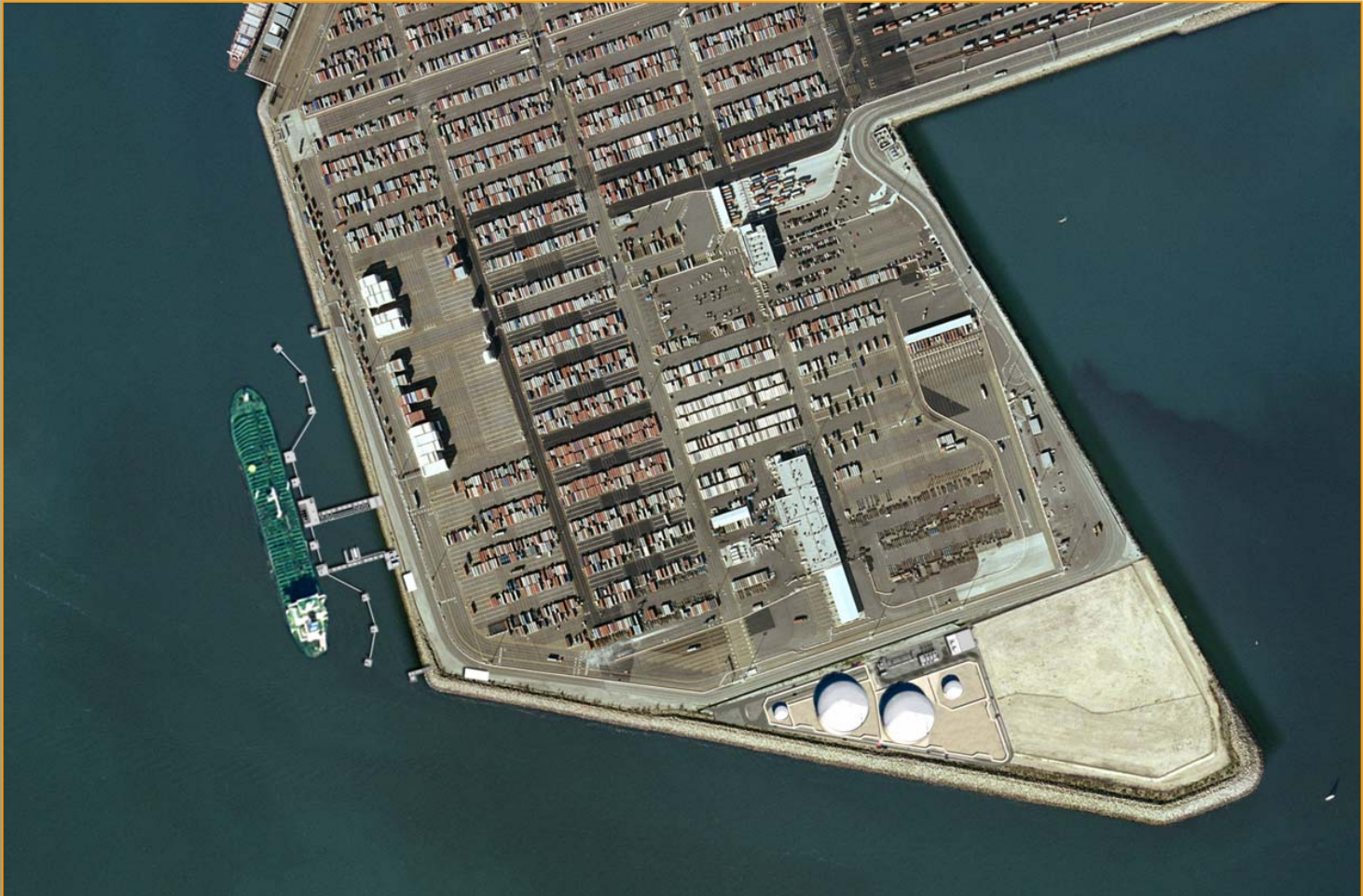
# State-of-the-Art Analyses Performed

## ● *Passing Vessel Motion Analysis*



# State-of-the-Art Analyses Performed

- *Tsunami Hazard Analysis*



# State-of-the-Art Analyses Performed

## ● *Seismic Structural Analysis Per MOTEMS*

### ❖ *Level 1 Seismic Performance*

- *Minor or no structural damage*
- *Temporary or no interruption in operations*

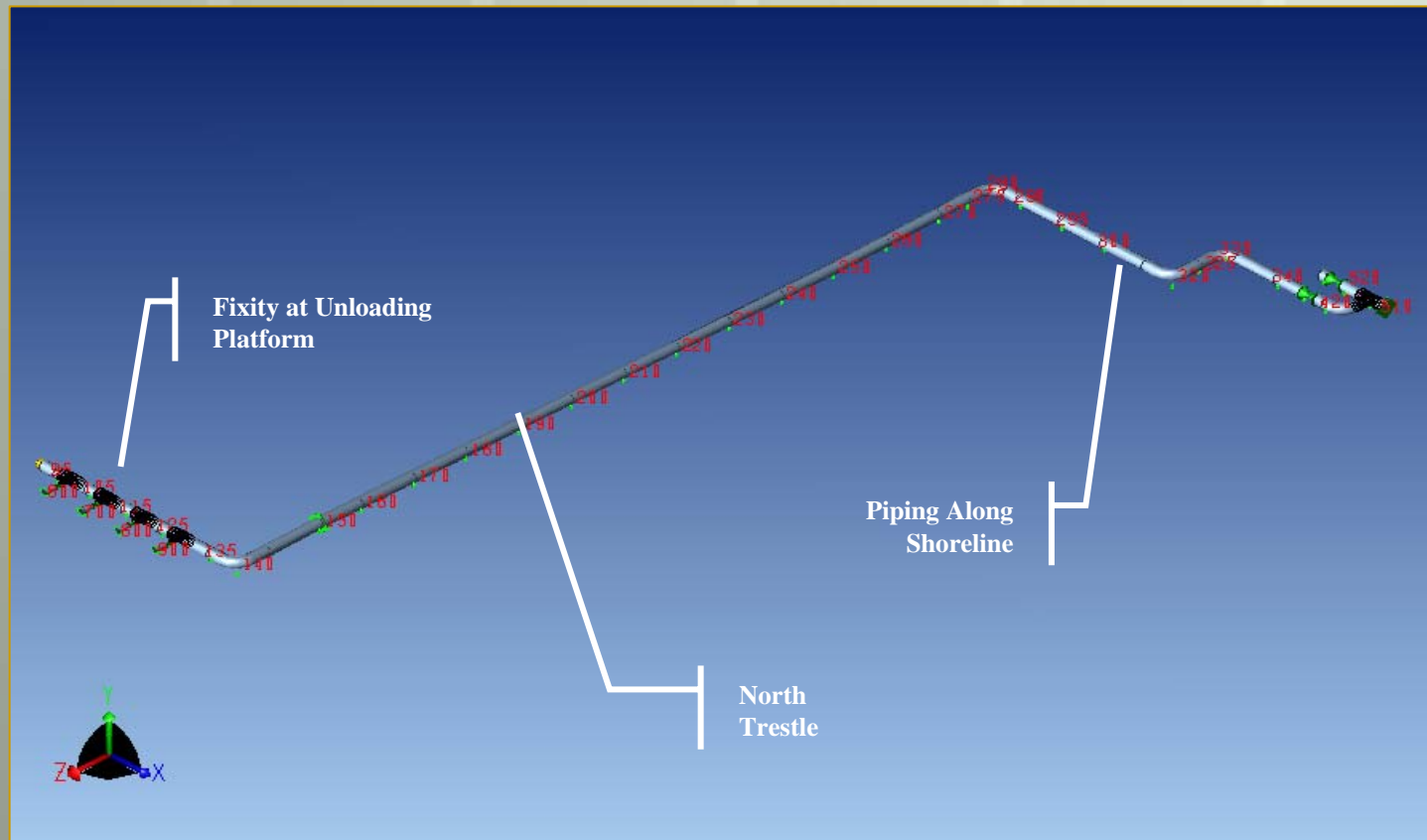
### ❖ *Level 2 Seismic Performance*

- *Controlled inelastic structural behavior with repairable damage*
- *Prevention of collapse*
- *Temporary loss of operations, restorable within months*
- *Prevention of major spill (  $\geq 1200$  bbls)*



# State-of-the-Art Analyses Performed

## ● *Structural and Piping Stress Analysis*



# Challenges and Hurdles Overcome

## ● *Regulatory and Permitting Hurdles*

- ❖ *Over 25 agency approvals*
- ❖ *Over 80 individual permits required*

## ● *Political Challenges*

- ❖ *Effective Outreach*
- ❖ *Citizens and Community Organizations*
- ❖ *Interest Groups*
- ❖ *Neighborhood Groups*
- ❖ *Politicians*

## ● *Alternative Marine Power Requirement*

- ❖ *Shore side infrastructure Challenges*
- ❖ *Ship Conversion Challenges*





# Conclusions

- ***Next Generation Marine Oil Terminal***
- ***First New CA MOT in 25+ Years***
- ***First CA MOT to be Designed to New MOTEMS Requirements***
- ***Precedent-Setting Solutions to Technical, Environmental and Political Challenges***



# POLA / Pacific Energy Berth 408 Crude Oil Import Terminal Design

## “Overview of the Terminal Design”



**Thank You!**

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**Ron Heffron, P.E., Moffatt & Nichol**